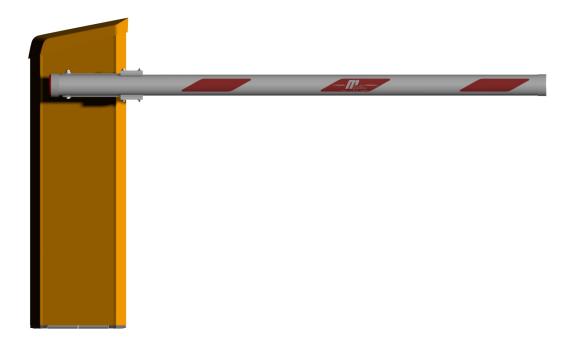


Operating Instructions

Barrier MHTM[™] MicroDrive Toll and Toll HighSpeed



Doc-ID: 5815,0008EN Version: 02



1	Gene	eral		7
	1.1	Informat	ion regarding the operating instructions	7
	1.2	Pictogra	m explanation	8
	1.3	Limitatio	n of liability	9
	1.4	Copyrigh	nt protection	9
	1.5	Scope o	f delivery	10
	1.6	Warrant	y 10	
	1.7	Disclaim	er	10
	1.8	Custome	er service	10
	1.9	EC-Decl	arations of conformity	11
	1.10	Perform	ance declaration	11
	1.11	Environr	nental protection	11
2	Safet	: у		12
	2.1	Intendeo	use of the barriers	12
		2.1.1	Intended use for certain road vehicles	12
	2.2	Non-inte	nded use	13
	2.3	Operato	r's responsibility	14
	2.4	Changes	s and modifications	14
	2.5	Specialis	sts and operating personnel	
		2.5.1	Requirements	15
	2.6	Persona	I protective equipment	16
	2.7	Occupat	ional safety and special dangers	
		2.7.1	Danger symbols on the MHTM TM MicroDrive barrier	16
		2.7.2	Hazard notes and occupational safety	17
	2.8	Danger a	area	23
3	Ident	ification.		24
	3.1	Type pla	ıte	24
	3.2	Type co	de	25
4	Tech	nical dat	a	26
	4.1	Toll and	Toll HighSpeed	26
		4.1.1	Dimensions and weight	26
		4.1.2	Electrical connection	27
		4.1.3	Operating conditions	27
		4.1.4	Operating times	27
	4.2	Control u	unit	28
	4.3	Plug-in r	nodule "Detector A–B"	29
	4.4	Plug-in r	nodule "Radio" (optional)	29



5	Desig	gn and fu	nction	30
	5.1	Design		30
	5.2	Function		31
6	Trans	sport and	storage	32
	6.1	Safety no	otes for transport	32
	6.2	Transpo	t inspection	33
	6.3	Transpo	t	34
	6.4	Storage		34
7	Desig	gn notes i	for induction loops	35
8	Asse	mbly and	installation	39
	8.1	Safety		39
	8.2	Required	I steps	40
	8.3	Foundati	on and empty conduits	41
		8.3.1	Foundation and empty conduits for the barrier	42
		8.3.2	Foundation and empty conduits for light barrier post	45
	8.4	Assembl	y and installation of induction loops	47
		8.4.1	Directions for the assembly and installation of induction loops	47
		8.4.2	Induction loops	49
		8.4.3	Testing induction loops	49
		8.4.4	Installing induction loops in bitumen, asphalt, or concrete	49
		8.4.5	Installing induction loops under interlocking stone paving	51
	8.5	Unpackir	ng	52
	8.6	Opening	barrier housing	52
	8.7	Assembl	e housing	53
	8.8	Assembl	e light barrier post	55
	8.9	Assembl	e safety light barrier	56
		8.9.1	Assemble transmitter	56
		8.9.2	Assemble receiver	57
	8.10	Assembl	ing flange and barrier boom	58
	8.11	Convers	on "left version" – "right version"	60
	8.12		nd set the balancing springs /er system	63
		8.12.1	Setting balancing springs	64
		8.12.2	Overview table balancing springs	66
		8.12.3	Arrangement of balancing springs	66
	8.13	-	rier housing and post	
	8.14	Stick on	prohibition signs	68
	8.15	Check as	ssembly and installation	68



9	Elect	rical conr	nection	.69
	9.1	Safety		.69
	9.2	Installing	electrical protective devices	.70
	9.3	Connecti	ng the power cable	.71
	9.4	Connect	customer's control lines (signalling devices)	.74
		9.4.1	Connecting safety devices	.75
		9.4.2	Connecting safety loop	.75
		9.4.3	Connect and test the safety light barriers	.76
		9.4.4	Connecting emergency opening contacts	.77
		9.4.5	Digital inputs	.78
		9.4.6	Digital outputs and output relays	.79
	9.5	Checking	the electrical connection	.80
10	Start-	up and o	peration	.81
	10.1	Safety		.81
	10.2	Commiss	sioning	.82
	10.3	Switching	g on and off the barrier	.82
	10.4		and closing the barrier manually	
	10.5	Putting th	ne barrier temporarily out of operation	.85
11	Clani	ng and M	aintenance	.86
	11.1	•		
	11.2	•		
	11.3	•	from the outside	
	11.4	-	rrier housing from the inside	
	11.5		ince schedule	
12	Malfu			
	12.1			
	12.2	•	on table – barrier malfunctions	
	12.3		arning and error messages on the display	
	12.0		Event, warning and error messages –	
			Logic control (control unit)	.96
		12.3.2	Event, warning and error messages – Motor GW	.98
		12.3.3	Event, warning and error messages – Detector	101
		12.3.4	Event, warning and error messages – All modules	101
	12.4	Reset the	e barrier	102
	12.5		or opening the barrier boom	
		in case o	f power failure	103
13	Repa	ir	1	105
	13.1	•	·	
	13.2	Spare pa	rts	106
	13.3	Replacing	g the barrier boom?	106



14	Deco	ommissio	oning, disassembly and disposal1	08
15	EC-D	eclaratio	on of conformity1	09
16	Арре	endix		10
	16.1	Wiring o	liagram1	10
		16.1.1	Wiring diagram Toll and Toll Pro 1	11
		16.1.2	Wiring diagram Toll HighSpeed1	19
Ind	ex			31



1 General

1.1 Information regarding the operating instructions

These operating instructions provide crucial information on handling of MAGNETIC barriers MHTMTM MicroDrive. Pre-requisite for safe working is the observance of all specified safety notes and instructions.

In addition, the local accident prevention regulations valid at the barrier's area of application and general safety regulations have to be complied with.

Carefully read the operating instructions before starting any work! They are a product component and must be kept in direct proximity of the barrier, well accessible to the personnel at all times.

When passing the barrier on to third parties, the operating instructions must also be handed over.

Components from other suppliers may have their own safety regulations and instructions for use. These must also be observed.

Parameterisation of the barrier control unit MGC and MGC Pro

NOTE!

For parameterisation of the control units MGC and MGC Pro, see separate document "Description of control units MGC and MGC Pro for MHTMTM MicroDrive barriers (Doc-ID: 5816,0006)".

General



1.2 Pictogram explanation

Warning notes

Warning notes are characterised by pictograms in these operating instructions. The warning notes are followed by signal words expressing the scale of the hazard.

It is absolutely essential to observe the notes and to proceed with caution in order to prevent accidents as well as bodily injuries and property damage.

A DANGER



The signal word DANGER points to an immediately dangerous situation, which leads to death or severe injuries if it is not avoided.

WARNING



The signal word WARNING points to a potentially dangerous situation, which can lead to death or severe injuries if it is not avoided.

A CAUTION



The signal word CAUTION points to a potentially dangerous situation, which can lead to minor injuries if it is not avoided.



NOTICE

The signal word NOTICE points to a potentially harmful situation, which can lead to property damage if it is not avoided.

Hints and recommendations



NOTE!

...highlights useful hints and recommendations as well as information for an efficient and trouble-free operation.



1.3 Limitation of liability

All specifications and notes in these operating instructions were compiled with consideration to the valid standards and regulations, the state of the art as well as to our long-standing knowledge and experience.

The manufacturer is not liable for damages caused by:

- Non-observance of the operating instructions
- Improper use
- Deployment of non-trained personnel
- Arbitrary modifications
- Technical changes
- Use of non-approved spare and wear parts.

The actual scope of supply may differ from the explanations and illustrations described in this manual in case of special designs, if additional order options are made use of, or due to latest technical changes.

1.4 Copyright protection

Surrendering the operating instructions to third parties without written permission of the manufacturer is not permitted.



NOTE!

Content details, texts, drawings, pictures and other illustrations are protected by copyright and are subject to industrial property rights. Any improper use shall be liable to prosecution.

Any type and form of duplication – also of extracts – as well as the exploitation and/or communication of the contents are not permitted without the manufacturer's written declaration of consent.

General



1.5 Scope of delivery

The scope of delivery comprises:

- 1 barrier housing incl. drive unit and control
- 1 Barrier
- 2 Attachment profiles
- 2 Prohibition sign stickers
- Options if applicable
- Documentation for the barrier.

1.6 Warranty

Subject to the condition that the operating instructions are observed, and that no inadmissible operations are carried out on the technical equipment, and that the installation has suffered no mechanical damage, MAGNETIC grants a warranty on all mechanical and electrical components of the extent as stated in its standard terms of sales and delivery or as contractually agreed in writing.

1.7 Disclaimer

MAGNETIC expressly disclaims all implied and statutory warranties, including but not limited to, the implied warranties of merchantability and fitness for a particular purpose with respect to the product and the statutory warranty of non-infringement of third party rights set forth in section 2312(3) of the uniform commercial code.

1.8 Customer service

Your vendor is available to you for technical information For the address, see invoice, delivery note or the reverse of these instructions.



NOTE!

In order to enable fast handling note the data of the type plate such as type key, serial number, etc. before calling.



1.9 EC-Declarations of conformity

EC-Declarations of conformity (pursuant to EC Machinery Directive 2006/42/EC, Annex II) refer to page 109.

1.10 Performance declaration

For the performance declaration according to construction product regulation no. 305/2011, see enclosed data carriers.

1.11 Environmental protection





2 Safety

2.1 Intended use of the barriers

The MAGNETIC MHTM[™] MicroDrive barriers are exclusively intended for controlling access to and exit of certain road vehicles in or from certain areas.

The barrier is either controlled by a person in manual operating modes or by access control systems in automatic operating modes and monitored by induction loops and/or safety light barriers.

Electrical energy is used exclusively for operating the barrier. The barrier boom weight is balanced out by spring energy.

The barrier consists of a barrier housing with drive system and control, as well as the barrier boom.

2.1.1 Intended use for certain road vehicles

Certain road vehicles according to chapter 2.1 paragraph 1 need to have sufficiently large metal areas in the vehicle floor area to enable detection by induction loops.

Other or complementary safety facilities must be provided for road vehicles that cannot be detected by induction looks due to the metal area in the vehicle floor area being too small.

Additional safety installations must be provided for motorcycles. \rightarrow Also see page 35, arrangement of "passenger car and motorcycle loops".



2.2 Non-intended use

Control of pedestrian traffic as contrary to intended use.

The barriers must not be used at railway crossings.

The barriers are not approved for pedestrian traffic, bicycles or animals.

The barriers must not be used in explosive environments.

All uses not described as intended use are prohibited.

No accessories must be connected or installed if they are not specified expressly according to quantity and characteristics and approved by Magnetic Autocontrol.

A WARNING



Non-intended use is dangerous!

Every non-intended use can lead to dangerous situations.

- Only use barrier as intended.
- All specifications in these operating instructions have to be strictly complied with.

Any types of claims due to damage arising from improper use are excluded. The operator alone shall be responsible for any damage arising from improper use.



2.3 Operator's responsibility

The operator must comply with the statutory obligations regarding work safety.

In addition to the work safety notes in these operating instructions, the safety, accident prevention and environmental provisions applicable for the area the barrier is used in must be complied with.

In particular, the operator must:

- gather information on applicable work protection provisions.
- determine additional dangers in a risk assessment.
- implement the required method of operation of the barrier on site from the operating instructions.
- regularly verify throughout the barrier's time of use that the operating instructions drawn up by him comply with the current state of the regulations.
- adapt the operating instructions to any new provisions, standards and usage conditions - where required.
- clearly determine the responsibilities for installation, operation, maintenance and cleaning of the barrier.
- ensure that all employees that are working at or with the barrier have read and understood the operating instructions.
- Furthermore, the operator must train personnel regarding the use of the barrier at regular intervals and provide information on possible danger.

Furthermore, the operator is responsible for:

- keeping the barrier in perfect technical order and condition at all times.
- maintaining the barrier according to the maintenance intervals and performing the safety inspections as stipulated.
- checking all protective facilities for completeness and proper function at regular intervals.

The operator is also responsible that the danger area of the barrier boom cannot be accessed by any unauthorised persons, and in particular not by children, under any circumstances.

2.4 Changes and modifications

Changes, modifications and re-builds of the barrier or installation can cause unforeseen danger.

A written authorisation of the manufacturer is required before executing any technical changes and extensions on the barrier.



2.5 Specialists and operating personnel

2.5.1 Requirements

WARNING



Risk of injury in case of inadequate qualification!

Improper handling can lead to considerable bodily injuries and property damage.

 Have any activities only carried out by the individuals designated for that purpose.

The operating instructions specify the following qualification requirements for the different fields of activity:

Instructed people

have been instructed during instructions provided by the operator with regard to the work assigned to them and possible hazards arising from improper conduct.

Specialised staff

are able, due to their technical training, knowledge and experience as well as their knowledge of the pertinent regulations are able to carry out work assigned to them independently and to recognise potential hazards.

Electrical specialists

are able, due to their technical training, knowledge and experiences as well as knowledge of the relevant standards and regulations, to execute tasks on electrical systems and to independently recognise possible hazards.

In Germany, the electrical specialist must comply with the provisions of accident prevention regulation BGV A3 (e.g. master electrical fitter). Appropriate regulations apply in other countries. The regulations valid there must be observed.

MHTMTM MicroDrive service experts

comply with the requirements of the electricians named here. Additionally, these electricians are trained and authorised by MAGNETIC to perform special repair and service work at MHTMTM MicroDrive barriers.

It must be expected that only those people are deployed who carry out their work reliably. People, whose ability to respond is affected, e.g. by drugs, alcohol or medicines, must not be used. Furthermore, the age and profession-specific regulations valid at the operating location must be observed when selecting personnel.



2.6 Personal protective equipment

It is necessary to wear personal protective equipment when dealing with the barrier so as to minimise health hazards.

Before carrying out any work, properly dress in the necessary protective equipment such as work clothes, protective gloves, safety shoes, helmet and wear during work.

2.7 Occupational safety and special dangers

The remaining risks resulting from the risk analysis are specified in the following section.

Observe the safety notes listed here and the warning notes mentioned in the other chapters of these instructions to reduce health hazards and to avoid dangerous situations.

2.7.1 Danger symbols on the MHTM[™] MicroDrive barrier

The relevant dangerous areas on the barriers can be identified by the following pictograms:



A DANGER

Mortal danger by electric voltage!

... indicates life threatening situations caused by electric voltage. Non-observance of the safety instructions causes severe injuries or death. Necessary work may only be carried out by an electrical specialist.

This pictogram is fixed on the following component:

- Assembly plate in the barrier housing.

Danger of crushing

Electric voltage

A WARNING



Danger of crushing!

... indicates the presence of components and items moving towards each other. Non-observance of the safety instructions can cause severe injuries.

This pictogram is fixed on the following component:

- At the access points for the lever system on the front and rear of the top assembly plate.
- At the access point for the flanged shaft on the front and rear of the top assembly plate.



Hot surfaces

Danger of burns! indicates the presence of a hot surface. Non-
observance of the safety instructions can lead to minor injuries.
This pictogram is fixed on the following component:
 Motor in the barrier housing.
 Heating (optional) in the barrier housing.

2.7.2 Hazard notes and occupational safety

For your own safety and for the protection of the barrier modules, the following information must be observed and complied with:

Electric voltage



Mortal danger by electric voltage! Touching live parts can be lethal. Damage to the insulation or to individual components can be lethal. - Switch off the power supply immediately in case of damage to the insulation and arrange repair. - Only electrical specialists may carry out work on the electrical system. Switch off power supply and secure against _ reactivation before performing any work. Test for absence of voltage! - Never bypass or deactivate fuses. - When replacing fuses observe the correct amperage specification. - Keep moisture and dust away from live parts. Moisture or dust may cause a short circuit. If the electrical connection is established during precipitation, e.g. rain or snow, penetration of moisture must be prevented by suitable measures, such as a protective cover.



Electric voltage – missing safety installations

4

A DANGER

Mortal danger by electric voltage!

The safety installations that are required according to regional and local regulations must be provided by the customer. Usually these are:

- Residual current device (RCD)
- Circuit-breaker
- Lockable 2-pole main switch according to EN 60947-3.

Thunderstorm, lightning, electric voltage

Improper operation

A DANGER



Mortal danger from lightning and electrical voltage!

If lightning strikes the barrier, contact to the barrier components and direct proximity to the barrier includes mortal danger.

- Never install the barrier housing and barrier boom during thunderstorms.
- Protect yourself in buildings or vehicles.

WARNING



Danger from improper operation of the barrier! Improper operation of the barrier can cause severe or lethal injuries!

- The barrier closes automatically in certain programme modes. Passing of two vehicles within a single opening process must be prevented by the construction and appropriate signs or signals.
- The barrier is intended for a single drive direction at the same time. The operator must prevent concurrent oncoming traffic by suitable measures, such as signs.
- Only additions to the barrier casing or boom that are permitted by the manufacturer may be installed.
- Keep barrier area free from objects.
- Do not use the barrier boom as a lifting device.
- Never climb over or crawl under boom.
- Never sit on the barrier housing or climb over it.
- Do not sit or have yourself lifted by the boom.
- Never open or stop the boom manually.



Closing boom

Safety

Entering the danger area of the barrier



A WARNING

Danger from entering the danger area!

The MAGNETIC MHTM[™] MicroDrive barriers are intended exclusively for closing off passages for motor vehicles and trucks. For vehicles that cannot be detected by induction loops, additional safety measures must be provided. Entering the danger area can cause severe or lethal injuries!

Therefore, the operator must take the following measures:

- Observing country-specific laws and regulations.
- Presence of persons and animals must be excluded.
- Marking the danger area by prohibition signs for persons, bicycles, etc.
- If required, set up barriers such as fences and railings.
- If required, set up separate passageway for persons and bicycles.

A WARNING



Danger from closing boom!

A closing boom may cause severe or lethal injury to persons, bicyclers, cabriolet drivers and motorcycle drivers!

- Install safety installations, such as a MAGNETIC safety light barrier as surveillance device. The surveillance device must prevent the closing of the barrier in case a person or a vehicle is standing below the barrier.
- Only use barrier booms approved of by MAGNETIC.

Improper transport





WARNING

Danger from improper transport of the barrier boom and housing!

The weight of the barrier boom or housing can severely injure a person!

- Have them transported by specialists only.
- Use lifting gear or forklift with a suitable pallet.
- Use suitable lifting gear (loops, etc.) for lifting the barrier boom and barrier housing. The lifting gear must be designed for the respective weights.
- Carrying and lifting the barrier boom and housing from the pallet should be done by at least two people.

WARNING



Risk of injury when lifting heavy objects alone! The weight of heavy objects can severely injure a person!

 Lifting and carrying the barrier boom and housing from the pallet should be done by a minimum of two people.

A WARNING



Risk of injury from falling components!

Falling components such as the barrier boom can cause severe injury!

- Only place the barrier boom horizontally.
- Only install the barrier boom when there is no or little wind.
- Secure the barrier housing against tilting before assembly.
- Install the barrier housing correctly.

Heavy weight

Falling components



Insufficient fixing



WARNING

Risk of injury at insufficient fixing!

Insufficient fixing of individual components such as barrier housing, barrier boom and additions permitted by the manufacturer can cause severe injury!

- Only qualified and skilled personnel are allowed to assemble the barrier and the appropriate components.
- Check the foundation anchors fit tightly before starting the barrier.
- Check the firm fixing of all screws according to maintenance schedule.

Danger of crushing, lever system and flange shaft



Danger of crushing at opened barrier housing at the lever system and flange shaft!

A WARNING

The lever system and the flange shaft in the barrier housing can cause serious crushing injuries!

- Only skilled personnel are allowed work on the barrier housing and barrier boom.
- Only work at the barrier housing when the power supply is turned off.
- Assemble barrier housing without barrier boom.
- For assembly of the barrier boom, strictly observe the descriptions in chapter 8.10.
- Wear protective gloves if necessary.

WARNING



Danger of crushing between barrier boom and barrier housing!

Moving parts may cause serious crushing injuries!

- Only skilled personnel are allowed work on the barrier housing and barrier boom.
- Only work at the barrier housing when the power supply is turned off.

Danger of crushing, barrier boom and flange





A CAUTION



Risk of injury by illegible symbols!

Labels and signs can become dirty or unrecognisable in the course of time.

- Always keep safety, warning and operating notes in a well readable condition.
- Immediately renew damaged or unrecognisable signs or labels.



2.8 Danger area

Danger of crushing and shearing, barrier boom



A WARNING

Danger of crushing and shearing if the safety distance between the barrier boom and other objects is too low!

A closing or opening barrier boom can cause severe injuries from crushing if the safety distance to other objects is too low!

 Keep a safety distance of at least 500 mm between the barrier boom and other objects, such as walls, masonry or houses.

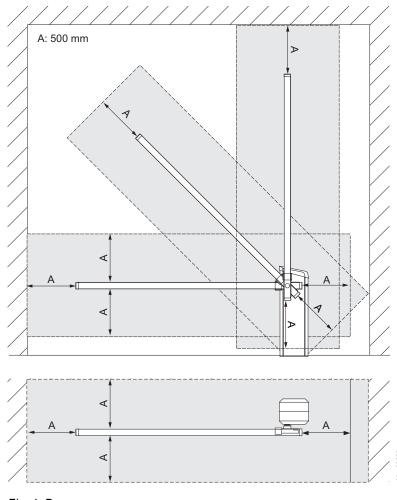


Fig. 1: Danger area

A Danger area of 500 mm

Identification



3 Identification

3.1 Type plate

The type plate is provided inside at the barrier housing, next to the hood attachment.

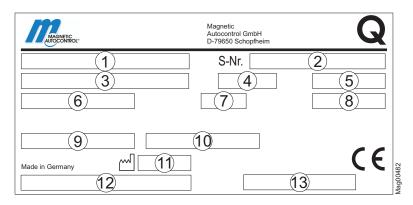


Fig. 2: Type plate

- 1 Type code
- 2 Serial number
- 3 Power supply, Frequency
- 4 Current consumption
- 5 Power consumption
- 6 Operating time (Opening time/closing time)
- 7 Protection class
- 8 Duty cycle
- 9 Manufacturing year and month
- 10 Number of performance declaration
- 11 Product classification, here "Power operated barrier"
- 12 Bar code for type code
- 13 Bar code for serial number



Identification

3.2 Type code

												-	R	А	0	3	0	0	0
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20

Position	Description					
1 – 12	Product group: TOLL Magnetic.Toll TOLL PRO Magnetic.Toll Pro TOLL HIGHSPEED Magnetic.Toll HighSpeed					
13	-					
14	L = Left version R = Right version					
15	A = Standard wide range 85 – 264 V AC / 47 – 63 Hz					
16 – 18	Lane width Standard length: 000 = without barrier boom 020 = 2.0 metre 025 = 2.5 metre 030 = 3.0 metre					
19	Colours 0 = Top cover RAL 2000 (Orange) Housing: RAL 2000 (Orange) Doors: Similar RAL 7021 (black-grey) X = Special coats of paint					
20	MGC type 0 = MGC-H100-0000 (without plug-in module) 1 = MGC-H100-0001 (with 1 x detector module) 2 = MGC-PRO-H-100-0001 (with 1 x detector module)					

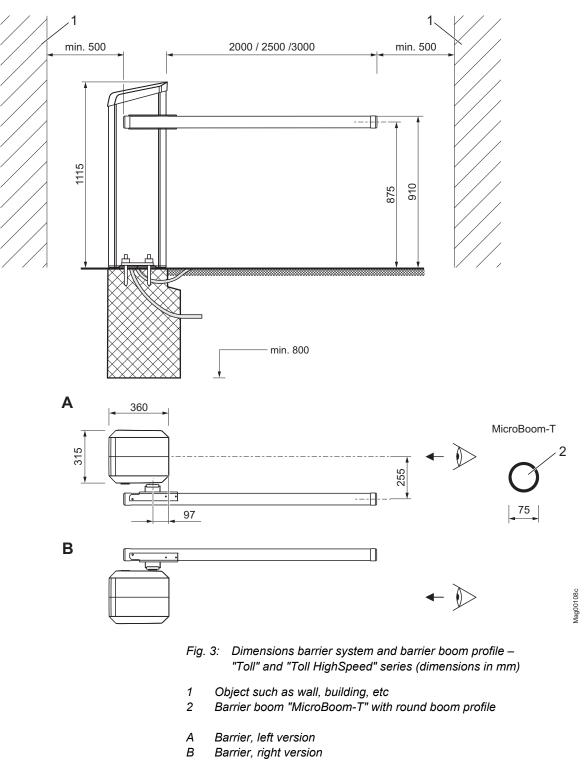


Technical data

4 Technical data

4.1 Toll and Toll HighSpeed

4.1.1 Dimensions and weight





Technical data

Designation	Unit	Toll	Toll Pro	Toll HighSpeed
Lane width	mm	3000	3000	3000
Barrier housing (width x depth x height)	mm	→ See page 26, Fig. 3 (315 x 360 x 1115)		
Barrier housing weight	kg		42	

Tabelle 1: Dimensions and weight – "Toll" and "Toll HighSpeed" series

4.1.2 Electrical connection

Designation	Unit	Toll	Toll Pro	Toll HighSpeed		
Supply voltage	V AC	85 bis 264				
Frequency Hz		50 / 60				
Max. current consumption ¹⁾	A	0.5	0.8	2.4		
Max. power consumption ¹⁾	W	55	95	320		
Duty cycle %		100				

1) The values refer to power supply of 230 V AC / 50 Hz and without accessories.

Table 2: Electrical connection - "Toll" and "Toll HighSpeed" series

4.1.3 Operating conditions

Designation	Unit	Toll	Toll Pro	Toll HighSpeed	
Ambient temperature	°C		–30 to +55		
Storage temperature	°C	-30 to +70			
Relative humidity	% r.F.	max. 95 %, non-condensing			
Wind force Bft (Beaufort)		max. 10			
Protection class barrier – housing		IP 54			

Table 3: Operating conditions "Toll" and "Toll HighSpeed" series

4.1.4 Operating times

Designation	Unit	Toll	Toll Pro	Toll HighSpeed
Opening time	S	1.3	0.9	0.6
Closing time	S	1.3	0.9	0.6 / 0.9 / 1.3

Table 4: Operating times – "Toll" and "Toll HighSpeed" series

Technical data



4.2 Control unit

Designation		Unit	MGC (MAGNETIC Gate Controller)
Supply voltage		V DC	24
Current consumption		_	max. 1 A max. 300 mA + current consumption of the different plug-in modules
Power consumption		_	max 24 W. Max. 7.2 W + power consumption of the different plug-in modules
Control unit safety		-	1 A T
Output clamp X2	Output voltage	V DC	24
	Max. output current	mA	300
Digital inputs	Number	-	8
	Input voltage	V DC	24 ± 10 %
	Input current	—	< 10 mA per input
	Max. line length without overvoltage module ¹⁾	m	30
Digital outputs	Number	-	4 (open collector)
	Switching voltage	V DC	24 ± 10 %
	Max. switching current	mA	100
	Max. line length without overvoltage module ¹⁾	m	30
Output relay	Number	-	3 normally-open contact and 3 change-over contacts, isolated
	Max. switching voltage	V AC / DC	30
	Switching current	mA	10 mA to 1 A
	Max. line length without overvoltage module ¹⁾	m	30
Display		—	Graphics display, 128 x 65 Pixel
Language display		-	Selectable: German, English, French, Spanish, Italian, Portuguese, Swedish, Finnish, Norwegian, Danish, Estonian, Dutch
Number of slots for pl	ug-in modules	-	5

1) For line lengths exceeding 30 m, overvoltage modules must be installed in front of the terminal clamps. Table 5: Control unit



4.3 Plug-in module "Detector A–B"

Barriers with a type code that ends "1" or "2" contain a plug-in module "Detector A–B" by default. For barriers with a type code that ends "0", the plug-in module "Detector A–B" can be ordered as an accessory. \rightarrow For identification of the control unit, see page 25, chapter 3.2, "Type code", position 20.

Designation	Unit	Plug-in module "Detector A–B"
Current consumption	mA	50
Number of loop detectors	-	2 (A and B)
Inductance range	μH	70 to 500
Number of induction loop sensitivity levels	-	10 levels
Response sensitivity induction loop	%	Selectable: 0.01 to 2.0

Table 6: Plug-in module "Detector A–B"

4.4 Plug-in module "Radio" (optional)

Designation	Unit	Plug-in module "Radio"
Current consumption	mA	20
Frequency hand transmitter	MHz	433
HF modulation	-	FM/AM (depending on region)

Table 7: Plug-in module "Radio"

Design and function



5 Design and function

5.1 Design

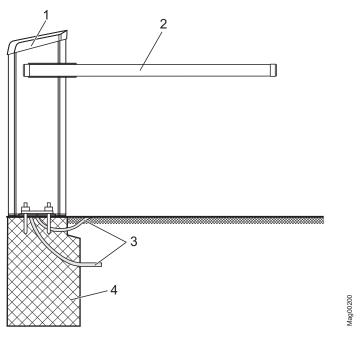


Fig. 4: Design barrier system – Series "Toll" and Toll HighSpeed"

- 1 Barrier housing
- 2 MicroBoom-T (barrier boom)
- 3 Empty conduits for mains cable, control lines and induction loop
- 4 Concrete foundation with reinforcement



5.2 Function

The barrier consists of a barrier housing with drive system and a barrier boom.

The drive system consists of an electric motor, control unit, and the lever system. The lever system locks the barrier boom in both end positions. In case of power outage, the barrier boom can easily be moved by hand. Integrated balancing springs in the lever system balance out the boom weight exactly. These balancing springs are pre-set in the factory.

Sensors integrated in the motor supply exact data on every correct position of the barrier boom and thus serve the control unit to control the best acceleration and deceleration.

The barrier boom is designed as a "Swing Away". That means, if a vehicle should drive against the boom, it will snap from its flange. Depending on version, the barrier boom will automatically or by hand be returned to its original position.

Safety facilities like induction loops or safety light barriers must be installed on site in all cases. The safety installations must ensure that the barrier closes only after the vehicle has passed through. Safety installations, such as induction loops can be purchased from MAGNETIC. The safety light barriers must be MAGNETIC ones. Transport and storage



6 Transport and storage

6.1 Safety notes for transport

Improper transport



WARNING

Danger from improper transport of the barrier boom and housing!

The weight of the barrier boom or housing can severely injure a person!

- Have all transport work performed by specialists only.
- Use lifting gear or forklift with a suitable pallet.
- Use suitable lifting gear (loops, etc.) for lifting the barrier boom and barrier housing. The lifting gear must be designed for the respective weights.
- Lifting and carrying the barrier boom and housing from the pallet should be done by a minimum of two people.

Heavy weight



WARNING

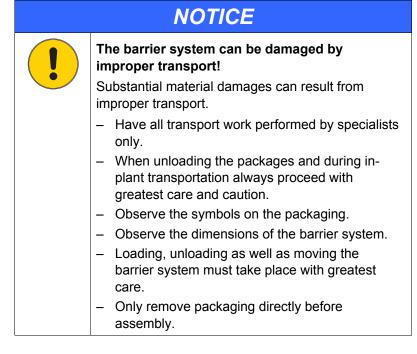
Risk of injury when lifting heavy objects alone! The weight of heavy objects can severely injure a person!

 Lifting and carrying the barrier boom and housing from the pallet should be done by a minimum of two people.

Transport and storage



Improper transport



Personal protective equipment

The following must be worn during all transport work:

- Work clothes
- Protective gloves
- Safety shoes
- Protective helmet.

6.2 Transport inspection

Immediately check the delivery after receipt for completeness and transport damages.

Proceed as follows in the case of outwardly recognisable transport damage:

- Do not accept the delivery or only under reserve.
- Note the extent of damage on the transport documents or on the delivery note of the forwarder.
- Lodge complaint.



NOTE!

Lodge a complaint for each defect, as soon as it is recognised. Compensation claims can only be submitted within the valid complaint periods.

Transport and storage

6.3 Transport

Barrier housing and barrier boom are delivered separately.

The lifting gear must be designed for the weight of the barrier housing and barrier boom.

For transport barrier modules refer to the safety notes on page 32, chapter 6.1.

For future transports:

- Secure loose cables.
- Secure against vibrations.
- Securely fasten the barrier housing and barrier boom prior to transport (e.g. screw it onto a pallet).
- Transport and put down barrier housing and barrier boom with a forklift and lift with suitable lifting gear.

6.4 Storage

Store the barrier or packages under the following conditions:

- Do not store outdoors.
- Store dry and dust free.
- Do not expose to aggressive media.
- Protect against solar irradiation.
- Avoid mechanical vibrations.
- Storage temperature:-30 to +70 °C
- Relative humidity: max. 95 %, non-condensing
- Check the general condition of all components and packaging regularly, if they are stored for longer periods than 3 months.



Design notes for induction loops 7

 \rightarrow For assembly and inspection, see page 47, chapter 8.4.

Please observe following points when dimensioning the induction loops:

- Induction loops respond only to metal. The mass is thereby not important, but the size of the loop's surface, which will be covered by the metal part is.
- The induction loops must not respond to persons or objects with a small metal portion like a bicycle for instance.
- Motorcycles can be detected with appropriately installed induction loops. However, the induction loops are not a sufficient safety installation for motorcycles. Additional safety equipment, such as light barriers, light curtains etc. must be installed.
- Safety loops must secure the danger area underneath the barrier boom throughout the entire length.
- Opening loops must be installed right in front of the safety loop. The maximum distance between safety loop and opening loop must be not greater than max. 1.0 m.

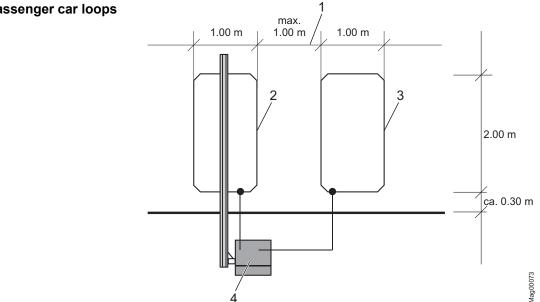


Fig. 5: Passenger car loop

- Maximum distance between opening loop and safety loop 1
- 2 Safety loop
- 3 Opening loop
- Barrier 4

Arrangement passenger car loops standard



Design notes for induction loops

Arrangement passenger car loops – passage with long opening loop

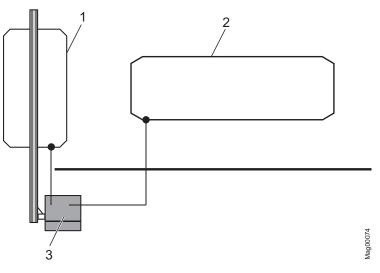
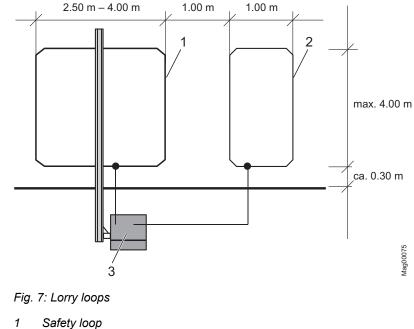


Fig. 6: Passenger car loops – passage with long opening loop

- 1 Safety loop
- 2 Opening loop
- 3 Barrier

Due to a long opening loop vehicles can drive through without needing to stop.



- 2 Opening loop
- 3 Barrier

For lorry passages the safety loop in the direction of travel must be at least 2.5 m long.

Arrangement of lorry loops

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Arrangement of lorry/

passenger car loops

Design notes for induction loops

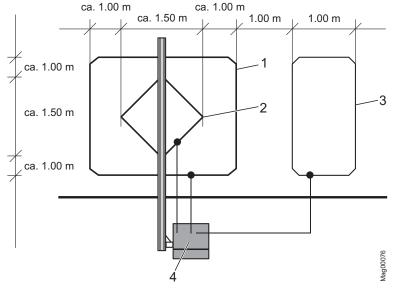


Fig. 8: Lorry/passenger car loops

- 1 Safety loop lorry (inductance "L1")
- 2 Safety loop passenger car (inductance "L2")
- 3 Opening loop lorry and passenger car
- 4 Barrier

Observe overall inductance "L_{total}". For calculation, see below.

For combined lorry/passenger car loops following points must be additionally observed:

- The winding direction of the inner safety loop for passenger cars must be identical to the outer safety loop for lorries. Meaning, the sensitivity in the middle between outer and inner loop is then at its maximum.
- Switch outer and inner loop together on one detector channel.
- The overall inductance determines, whether the lorry and the passenger car loop have to be implemented as series or as parallel circuit. Always lead both feed lines into the barrier housing. The overall inductance must be between 70 and 500 μH.

Calculation of the overall
inductance for series circuits
$$Ltotal = L1 + L2$$
Calculation of the overall $L1 \bullet L1$

Calculation of the overall inductance for parallel circuits $Ltotal = \frac{L1 \cdot L2}{L1 + L2}$



Design notes for induction loops

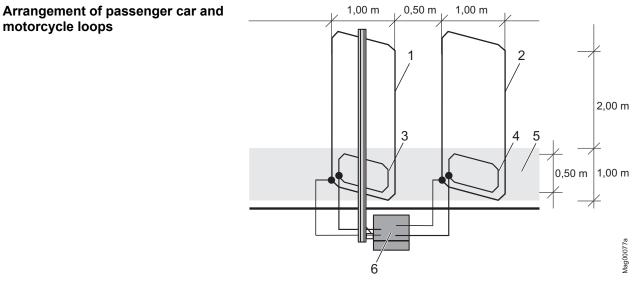


Fig. 9: Passenger car and motorcycle loops

- 1 Safety loop passenger car
- 2 Opening loop passenger car
- 3 Safety loop motorcycle
- 4 Opening loop motorcycle
- 5 Marked motorcycle track
- 6 Barrier

For passenger car loops combined with motorcycle loops following points must be additionally observed:

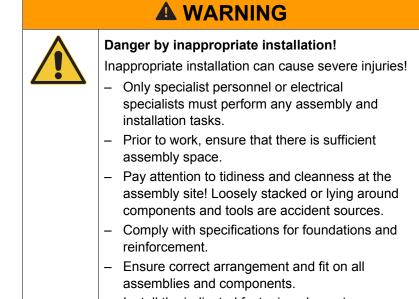
- Motorcycles can be detected with appropriately installed induction loops. However, the induction loops are not a sufficient safety installation for motorcycles. Additional safety equipment, such as light barriers, light curtains etc. must be installed.
- Use trapezium or slanted rectangular loops for passenger car loops combined with motorcycle loops. The angle to the direction of travel should preferably be 45°.
- Mark the motorcycle track clearly.
- The motorcycle track must consist of at least 6 windings.
- The winding direction of the passenger car loop and the motorcycle loop must be identical.



8.1 Safety

General

 \rightarrow See also safety notes on page 16, chapter 2.7 "Occupational safety and special dangers".



 Install the indicated fastening elements correctly.

Danger of crushing and shearing, barrier boom

A WARNING

Danger of crushing and shearing if the safety distance between the barrier boom and other objects is too low!

A closing or opening barrier boom can cause severe injuries from crushing if the safety distance to other objects is too low!

- Keep a safety distance of at least 500 mm between the barrier boom and other objects, such as walls, masonry or houses. → See page 23, chapter 2.8.
- Assemble and install barrier system according to Fig. 10.

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Personal protective equipment

The following must be worn during all assembly and installation work:

- Work clothes
- Protective gloves
- Safety shoes
- Protective helmet.

8.2 Required steps

The following steps are to be completed prior to assembly and installation:

- Laying the foundation with reinforcement for the barrier and install empty conduits.
- Set up foundation for light barrier post and empty conduits.
- Installing induction loops.

The following procedures have to be observed during assembly and installation:

- Unpack barrier and accessories.
- Mount barrier housing on the foundation.
- Remove transport protection.
- Mount light barrier post on the foundation.
- Mount safety light barrier.
- Mount barrier boom.
- Adjust balancing springs.
- Align barrier housing and light barrier post.
- Assemble and install signalling device.
- Arrange electrical connections.
 - \rightarrow See page 69, chapter 9.



Foundation and empty conduits 8.3

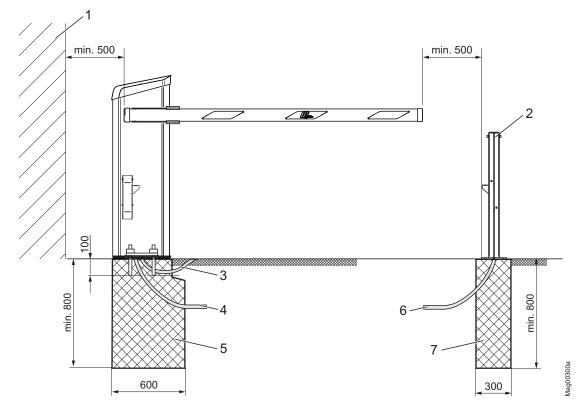


Fig. 10: Assembly boom system (dimensions in mm)

- 1 Object like wall, building, etc. Keep a safety distance of at least 500 mm between the barrier boom and other objects, such as walls, masonry or houses
- Optional: Light barrier post 2
- Empty conduit for induction loop connection 3
- One empty conduit each for mains cable and control lines 4 5
 - Foundation with reinforcement grid for barrier housing
- Optional: Empty conduit for safety light barriers, connection line 6 receiver
- 7 Optional: Foundation for light barrier post, displayed here



8.3.1 Foundation and empty conduits for the barrier

• • • •	-
Assembly site	 The assembly site must meet the following requirements: The barrier must not be put up where there is a danger of flooding.
	■ Keep a safety distance of at least 500 mm between the tip of the barrier boom and other objects, such as walls, masonry or houses. → See page 41, Fig. 10.
Foundation and reinforcement	The foundation must meet the following requirements: \rightarrow See page 41, Fig. 10 and page 43, Fig. 12.
	 have sufficient load-carrying capacity. (concrete foundations: C35/45 XD3 XF2)
	Water cement value: 0.5
	Foundation depth: at least 800 mm, frost-protected foundation depth to be adjusted to the local situation.
	Foundation section: 450 mm x 600 mm
	Reinforcing grid as shown in figure Fig. 12.
Empty conduits	The empty conduits must meet the following requirements: \rightarrow See page 43, Fig. 11.
	Separate empty conduits for mains cable and control line Diameter: 29 mm each
	 Optional empty conduit for induction loop. Diameter: 29 mm each
	Conduits have to be planned to a sufficient length.
	NOTE!
	To provide a trouble-free operation use separate

conduits for control lines and mains cables.



Laying the foundation, installing empty conduits

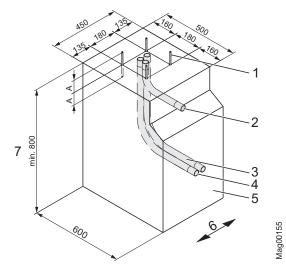


Fig. 11: Foundation plan (dimensions in mm)

- 1 Foundation anchor (4 pcs.)
- 2 Optional when using loop connection; empty conduit for loop connection, diameter: 29 mm
- 3 Empty conduit for induction loop, diameter: 29 mm
- 4 Empty conduit for control lines, diameter: 29 mm
- 5 Concrete foundations (C35/45 XD3 XF2)
- 6 Carriageway
- 7 Foundation depth: at least 800 mm, frost-protected foundation depth to be adjusted to the local situation.
- 1. Dig foundation hole pursuant to Fig. 10 and Fig. 11.

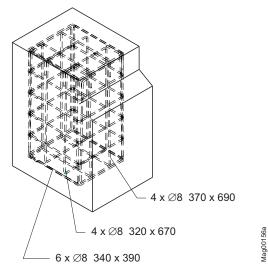


Fig. 12: Reinforcement grid (dimensions in mm)



- 2. Place reinforcement grid pursuant to Fig. 12 in the foundation hole.
- 3. Place empty conduits pursuant to Fig. 11 in the foundation hole.
- 4. Close empty conduits to prevent water from entering.
- 5. Fill concrete foundation pursuant to Fig. 11.
- 6. Create flat line in the base area. The following requirements must be fulfilled:
 - Level and horizontal.
 - Surface deviation: max. 2 mm/m²
- 7. Let concrete cure.
- 8. Apply moisture protection agent to concrete surface.



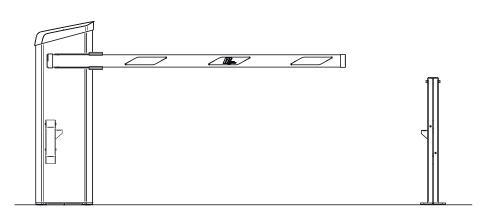
NOTE!

We recommend applying moisture protection either in the form of sealing sludges such as 1100 Hansit or ready-made solution such as Sikagard[®] 703 W or deepdry[®] to the concrete surface before housing assembly. Moisture protection prevents entering of moisture into the housing from the concrete floor.



8.3.2 Foundation and empty conduits for light barrier post

Dimensions



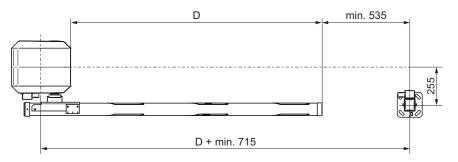


Fig. 13: Dimensions barrier housing – light barrier post (dimensions in mm)

Assembly site	The light barrier post must not be put up where there is a danger of flooding.
Foundation	The foundation must meet the following requirements: \rightarrow See page 41, Fig. 10.
	 Have sufficient load-carrying capacity. (concrete foundations: C35/45 XD3 XF2)
	Water cement value: 0.5
	Foundation depth: at least 800 mm, frost-protected foundation depth to be adjusted to the local situation.
	Foundation section: 300 mm x 300 mm
Empty conduit	If the barrier system is equipped with a light barrier, an empty conduit must be installed for the transmitter connection line. Conduits have to be planned to a sufficient length.

Laying the foundation, Installing empty conduits

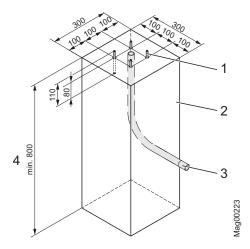


Fig. 14: Foundation plan for light barrier post (dimensions in mm)

- 1 Foundation anchor (4 pcs.)
- 2 Concrete foundations (C35/45 XD3 XF2)
- 3 Optional for light barriers: Empty conduit for transmitter connection line
- 4 Foundation depth: at least 800 mm, frost-protected foundation depth to be adjusted to the local situation.
- 1. Dig foundation hole pursuant to Fig. 10 and Fig. 14.
- 2. Place empty conduit pursuant to Fig. 14 in the foundation hole.
- 3. Close empty conduit to prevent water from entering.
- 4. Fill concrete foundation pursuant to Fig. 14.
- 5. Create flat line in the base area. The following requirements must be fulfilled:
 - Level and horizontal.
 - Surface deviation: max. 2 mm/m²
- 6. Let concrete cure.



8.4 Assembly and installation of induction loops

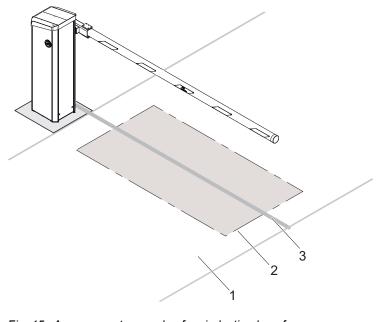
Depending on the application safety installations must be installed on site. Induction loops, light barriers, etc. can be used as safety installations.

The safety installations must ensure that the barrier closes only after the vehicle has passed through. Safety installations, such as induction loops can be purchased from MAGNETIC.

8.4.1 Directions for the assembly and installation of induction loops

On barriers with an automatic closing function induction loops are used for the detection of vehicles. The loop underneath the barrier boom always serves as monitor and closing loop. Meaning, as long as a vehicle is standing on the loop, the barrier stays open. Only after the vehicle has left the loop will the barrier be closed.

Example



- Fig. 15: Arrangement example of an induction loop for passenger car operation
- 1 Carriageway
- 2 Induction loop
- 3 Projection of the barrier boom onto the subsurface with a standard installation of the loop

 \rightarrow The induction loop setup depends on the application case. For other application cases, refer to page 35, chapter 7.

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	Please observe following points when installing the induction loop:
Loop geometry and clearances	Install the loop symmetrically to the barrier boom. Please make sure that the barrier boom is attached to the side of the barrier housing. → See page 26, Fig. 3.
	The clearance of the safety loop for passenger cars in front of, and behind the barrier boom must be at least 500 mm. The safety loop for lorries must be dimensioned larger.
	The distance of the induction loop from the roadside should be about 300 to 500 mm.
	Install opening loops right in front of the safety loop. The clearance between opening loop and safety loop must be not greater than 1 m for lorries and passenger cars, and 0.5 m for motorcycles.
	If there are iron reinforcements, ramp heating etc. in the carriageway, the induction loop must have a clearance of at least 50 mm from those. Metals in the proximity of the induction loop affect the response sensitivity.
	Avoid direct contact of induction loops with reinforcement and ramp heating.
	Install induction loops with sufficient clearance from sliding gates, roller grilles etc.
Installation and ground conditions	Please make sure when moulding or installing that the loop can not move anymore once it is in operation. Any geometric alteration will act as inductance change, which will set the detector to an error state.
	Brittle road surfaces, loose pavements, gravel paths etc. are not suited for the application of induction loops.
Feed line	The feed line to the loop must not exceed 15 m.
	The loop connection cable must protrude about 1.5 m from the foundation.
	Shorten the feed line to the loop to the proper length. The feed line must by no means be coiled.
	The feed line must be twisted up to right in front of the terminals

The feed line must be twisted up to right in front of the terminals of the loop detector with approx. 20 twists per metre.



8.4.2 Induction loops

The induction loops are available as ready assembled cables in various lengths (Type KAS 1 to 5) from MAGNETIC.

Alternatively a loop can be manufactured from single wire. The following requirements must be fulfilled:

- Wire cross section: 0.75 to 1.5 mm²
- Inductance of the loop: 70 to 500 μH. This is equivalent to a loop with 3 to 6 windings.
- When using hot pouring compounds, such as bitumen temperature resistant loop cables/strands must be used.

8.4.3 Testing induction loops

To verify the contact resistance, insulation resistance, and inductance of the loop these properties must be measured after installation:

- Contact resistance: 0.8 to 2.0 ohms
- Insulation resistance to earth: > 1 Mohm.
- Inductance of the loop: 70 to 500 μH

If the values are not within the specified ranges, the loop is defective.

8.4.4 Installing induction loops in bitumen, asphalt, or concrete

 Cut a 50 mm deep groove into the surface or asphalt using a cutting disc. The groove must be equally deep at every point. According to Fig. 14 the corners of the groove must be cut in a 45° angle.

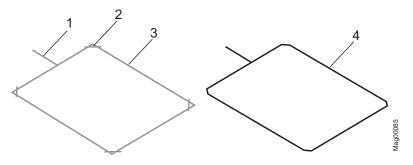


Fig. 16: Installing induction loop in bitumen, asphalt, or concrete

- 1 Groove for induction loop feed line
- 2 Corners cut diagonally
- 3 Groove for induction loop
- 4 Induction loop



- 2. Lay the loop carefully into the groove and push it down by means of a blunt object, such as a piece of wood. The insulation must by no means be damaged.
- 3. To avoid slipping of the loop, fix the loop using small wooden wedges. Remove the wooden wedges later on.
- 4. Push the loop feed line through the empty conduit in place into the barrier housing.
- 5. Measure the induction loop according to chapter 8.4.3.
- 6. We recommend to cover the inserted loop using quartz sand. Make sure that at least 25 mm remain between the upper edge of the carriageway and the quartz sand for the potting compound.
- 7. Seal the groove with the potting compound.
 - The temperature resistance of the loop must match the temperature of the potting compound.
- 8. Allow the potting compound to cure.

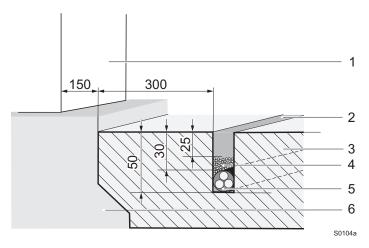


Fig. 17: Installing induction loop in bitumen, asphalt, or concrete (dimensions in mm)

- 1 Barrier housing
- 2 Groove with potting compound
- 3 Asphalt surface
- 4 Quartz sand filling
- 5 Loop cable
- 6 Foundation



8.4.5 Installing induction loops under interlocking stone paving

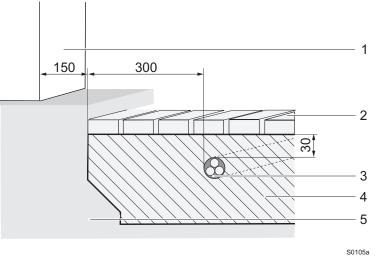


Fig. 18: Installing an induction loop under interlocking stone paving (dimensions in mm)

- 1 Barrier housing
- 2 Paving
- 3 Loop cable
- 4 Sand bed
- 5 Substructure

When installing induction loops under interlocking stone paving, following points must be observed additionally:

- Use only pre-assembled cables provided by MAGNETIC (Type KAS 1 to KAS 5).
- Install the induction loop in sand only. The induction loop must not be installed in gravel or split.
- The induction loop must not slip or shift or be damaged during later vehicle traffic.
- Keep a minimum clearance between paving and loop cable of approx. 30 mm.

8.5 Unpacking

The individual packages are packed according to the expected transport conditions. Only environment-friendly materials have been used for the packaging.

The packaging should protect the individual components against transport damages, corrosion, etc up to the assembly. Therefore do not destroy the packaging and remove only directly before assembly.

- Unpack barrier. 1.
- 2. Set up barrier housing vertically.
- 3. Lay down barrier boom.
- 4. Unpack and lay out accessories.
- Separate material according to type and size and recycle 5. them after use.

8.6 Opening barrier housing

Drive system, balancing springs, connection terminals and control are protected with a hood and two doors. In most cases, it is sufficient to remove the hood and the door facing away from the road.

Hood and door facing away from the road

2.

Lift hood upwards. For this, push the hood back and lift it from the two disconnections.

Unlock lock at the door facing away from the road.

- 3. Pull out the door upwards.
- 4. Loosen and remove the two hexagon screws with hexagon socket.
- Pull out the door upwards. 5.

After any work

Door facing the road

Install doors. 6.

1.

Attach and lock the hood. 7.



Requirements

mounting material

8.7 Assemble housing

The barrier housing is attached by 4 foundation anchors via 2 attachment profiles. The attachment profiles are included in delivery. You can order a mounting set consisting of foundation anchor, washers, spring rings and hexagon nuts from MAGNETIC Autocontrol GmbH as accessories.

If you are using your own mounting material, it must meet the following requirements:

- 4 foundation anchors:
 - Features: suitable for concrete C35/45 XD3 XF2
 - Material: electrogalvanised
 - Size: M8 x 160
 - Tensile strength: at least 8.8 kN Foundation anchors that are optionally available from MAGNETIC achieve the tensile strength of 8.8 kN at a drilling depth of 80 mm.
- 4 washers DIN 9021 d13, zinc-plated
- 4 washers DIN 9021 d8,4, zinc-plated
- 4 spring washers DIN 128 A8, zinc-plated
- 4 hexagon nuts DIN 934 M8, zinc-plated.

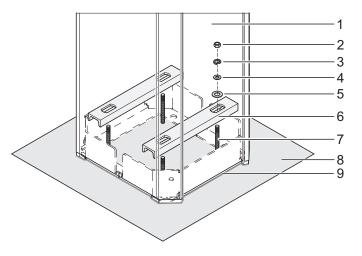


Fig. 19: Assemble housing

- 1 Barrier housing
- 2 Nut
- 3 Spring washer
- 4 Washer d8,4
- 5 Washer d13
- 6 Mounting profile
- 7 Foundation anchor
- 8 Foundation
- 9 Silicon joint

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Assemble housing

- 1. The foundation must have cured.
- 2. Drill holes for the foundation anchors according to the foundation plan, page 43, Fig. 11. In compliance with the indicated sizes.
 - Drill-hole distance: 180 mm, square alignment
 - Diameter: 10 mm
 - Depth: 80 mm (At this drilling depth, a minimum tensile strength of 8.8 kN must be guaranteed.)
- 3. Set four foundation anchors M8 x 160.
- 4. Set up barrier housing upright on foundation.
- 5. Barrier housing attached to mounting profile on the foundation with foundation anchors. Tighten nuts slightly for this.
- 6 Align barrier housing. Tighten nuts firmly. If a light barrier post is installed, observe page 67, chapter 8.13.
- 7. Seal barrier housing with silicon joint.



8.8 Assemble light barrier post

The light barrier post is attached with 4 foundation anchors. You can order a mounting set consisting of foundation anchor, washers, spring rings and hexagon nuts from MAGNETIC Autocontrol GmbH as accessories.

Requirements mounting material

Assemble light barrier post

If you are using your own mounting material, it must meet the following requirements:

- 4 foundation anchors:
 - Features: suitable for concrete C35/45 XD3 XF2
 - Material: Stainless steel
 - Size: M8 x 110
 - Tensile strength: at least 9 kN Foundation anchors that are optionally available from MAGNETIC achieve the tensile strength of 9 kN at a drilling depth of 80 mm.
- 4 washers DIN 9021 d8,4, stainless steel
- 4 spring washers DIN 128 A8, stainless steel
- 4 hexagon nuts DIN 934 M8, stainless steel
- 1. The foundation must have cured.
- 2. Drill holes for the foundation anchors according to the foundation plan, page 46, Fig. 14. In compliance with the indicated sizes.
 - Drill-hole distance: 100 mm, square alignment
 - Diameter: 10 mm
 - Depth: 80 mm (At this drilling depth, a minimum tensile strength of 9 kN must be guaranteed.)
- 3. Set four foundation anchors M8 x 110.
- 4. Set up post upright on foundation.
- 5. Attach the post to the foundation with the anchor bolts and tighten the nuts securely.





8.9 Assemble safety light barrier

Only MAGNETIC safety light barriers must be used.

8.9.1 Assemble transmitter

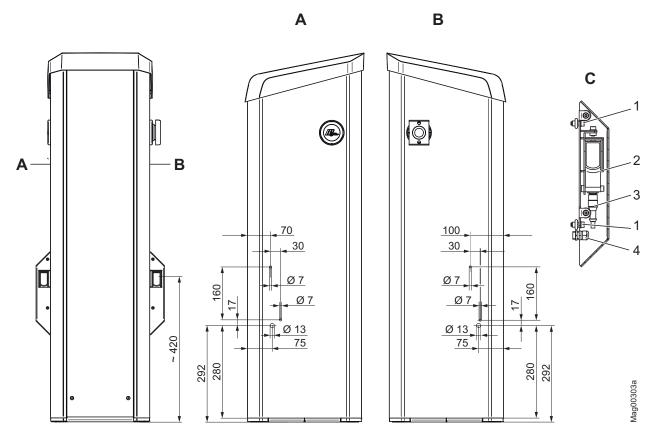


Fig. 20: Assemble of the transmitter's light barrier housing on the barrier housing (dimensions in mm)

- A View A
- B View B
- C Light barrier housing transmitter
- 1 Hexagon socket screws 5 AF
- 2 Transmitter
- 3 Transmitter connection line
- 4 Cable screw connection
- 1. Drill holes for the light barrier housing according to Fig. 20.
- 2. Mount the cable screws at the housing with locknuts.
- 3. Connect connection line for transmitter to the control unit.
- 4. Guide connection line through cable screws.
- 5. Mount light barrier housing to housing with the hexagon socket screws 5 AF.



8.9.2 Assemble receiver

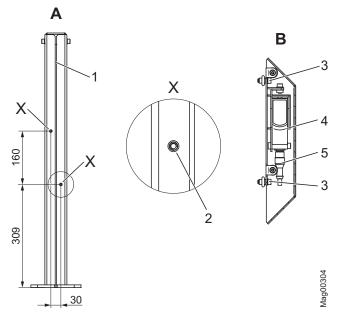


Fig. 21: Assemble the receiver's light barrier housing on the post (dimensions in mm)

- A Light barrier post
- B Light barrier housing
- 1 Gap
- 2 Drill holes for blind rivet nut
- 3 Hexagon socket screws 5 AF
- 4 Receiver
- 5 Receiver connection line
- 1. Press the two blind rivet nuts into the two intended bores at the post.
- 2. Guide the connection line for receiver through the gap in the post.
- 3. Connect connection line for receiver to the receiver.
- 4. Mount light barrier housing to housing with the hexagon socket screws 5 AF
- 5. Close empty conduits with construction foam to prevent water from entering them.



8.10 Assembling flange and barrier boom

Do not grease



NOTICE

Improper lubrication of components, in particular the counter bearing or flange shaft, may lead to damage of the equipment!

Do not grease the counter bearing and flange shaft.

Switch off power supply.



Assembling flange

- 1. Secure barrier danger area e.g. with barrier tape.
- 2. Remove the barrier housing hood.
- 3. Remove the barrier housing door.

WARNING!

Danger of crushing between barrier boom and barrier housing!

- 4. Switch off power supply. Ensure that the system is powered down. Secure against reactivation. The balancing springs in the lever system are relaxed.
- 5. Install the flange on the flange plates with the 2 hexagon socket screws 8 AF. Make sure:
 - Tighten the screws evenly with a tightening torque of 60 Nm.
 - That the air gap between flange and flange plate must be consistent.

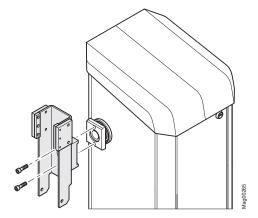


Fig. 22: Install flange to flange plate



Assemble barrier boom

- 6. Slide steel sleeve into the intended bore in the barrier boom.
- 7. Place barrier boom in the flange so that the barrier boom can be assembled.
- 8. Assemble barrier boom with hexagon screw, washer and hexagon nut.

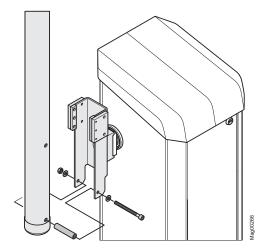


Fig. 23: Assemble barrier boom.

- 9. Push the barrier into the top-most position. The clamping lever must be at the stop for the position "opening". If required, push straight through the upper tool bore with a tool to press the lever arm from the dead point.
 → See page 103, chapter 12.5.
- 10. Check vertical alignment of the barrier boom. If required, correct position of the flange and the barrier boom via the hexagon socket screws at the clamping lever.

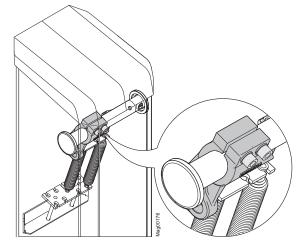


Fig. 24: Hexagon socket screws at the clamping lever

Align barrier boom, switch on voltage supply



- 11. Switch on power supply.
- 12. Switch the "Service" switch on the control device. The LED lights red. The display backlighting flashes.
- Close the control device with the middle right button **↓**¹ at the control device.
- 14. Check the horizontal alignment of the barrier boom with a spirit level and correct with the hexagon socket screws at the clamping lever if necessary.
- 15. Switch the "Service" switch on the control device. The LED must light green.
- 16. Install the barrier housing door.
- 17. Attach and lock the barrier housing hood.

8.11 Conversion "left version" – "right version"

Do not grease

Switch off power supply



NOTICE

Improper lubrication of components, in particular the counter bearing or flange shaft, may lead to damage of the equipment!

Do not grease the counter bearing and flange shaft.

All MHTMTM MicroDrive barriers are available as "left version" and "right version". \rightarrow See type code, page 25 and page 26, Fig. 3

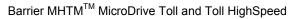
If required, you can also remove the barrier boom yourself from one side of the barrier housing and replace it on the other.

- 1. Secure barrier danger area e.g. with barrier tape.
- 2. Remove the barrier housing hood.
- 3. Remove the barrier housing door.

WARNING!

Danger of crushing between barrier boom and barrier housing!

- 4. Switch off power supply. Ensure that the system is powered down. Secure against reactivation. The balancing springs in the lever system are relaxed.
- 5. The barrier must be open. Open barrier boom manually if required.
- 6. If required, loosen connection line to the barrier boom, e.g. for boom contact switch.



Remove barrier boom

7. Remove barrier boom. For this, loosen the hexagon screw at the flange.

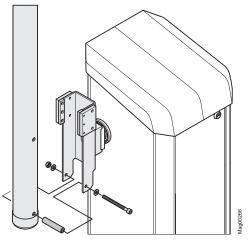


Fig. 25: Remove barrier boom

8. Slightly loosen the two hexagon socket screws 10 AF of the clamping lever at the flange shaft. Do not remove the hexagon socket screws.

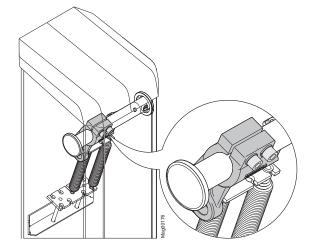


Fig. 26: Loosen hexagon socket screws at the clamping lever

- 9. Unhook the balancing springs at the top of the lever system and remove the upper traverse. Ensure that the ball bearings do not fall out.
- 10. Remove the cover disc of the flange shaft at the barrier housing.
- 11. Pull out the flange shaft with the flange by rotating movements.

Convert flange shaft



12. Insert the flange shaft with the flange from the other side by rotating movements. The flange shaft must protrude from the barrier housing by about 35 mm on the flange side.

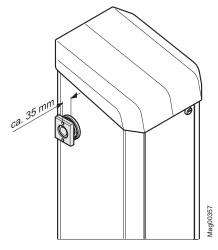


Fig. 27: Dimensions housing - flange

- 13. Tighten the two hexagon socket screws 10 AF of the clamping lever at the flange shaft. Observe that the flange for the barrier boom is vertically aligned.
 - Torque wrench with hexagon socket: 10 AF
 - Tightening torque: 120 Nm
- 14. Apply cover disc for the flange shaft.
- 15. Install the spring traverse and hook the balancing springs in the lever system.
- 16. Assemble barrier boom with hexagon screw, washer and hexagon nut.
- 17. Push the barrier into the top-most position. The clamping lever must be at the stop for the position "opening". If required, push straight through the upper tool bore with a tool to press the lever arm from the dead point. → See page 103, chapter 12.5.
- 18. Check vertical alignment of the barrier boom. If required, correct position of the flange and the barrier boom via the hexagon socket screws at the clamping lever.
 → See page 61, Fig. 26.
- 19. Switch on power supply.
- 20. Switch the "Service" switch on the control device. The LED lights red. The display backlighting flashes.
- 21. Close the control device with the middle right button **4**¹¹ at the control device.
- 22. Check the horizontal alignment of the barrier boom with a spirit level and correct with the hexagon socket screws at the clamping lever if necessary.

Assemble barrier boom

Align barrier boom, switch on voltage supply



- 23. Switch the "Service" switch on the control device. The LED must light green.
- 24. Install the barrier housing door.
- 25. Attach and lock the barrier housing hood.

8.12 Check and set the balancing springs in the lever system

Danger of crushing, lever system!

A WARNING



Danger of crushing at opened barrier housing at the lever system!

The lever system in the barrier housing can cause serious crushing injuries!

- Balancing springs in the lever system must only be checked and adjusted by specialised personnel.
- Balancing springs must only be checked and adjusted with the power supply turned off
 - Wear protective gloves if necessary.

The lever system has balancing springs that exactly balance the barrier boom weight. These balancing springs are pre-set in the factory. The precise setting must be performed after assembly of the barrier boom and before commissioning.

The lever force is determined not only by the spring tension but also by the number of springs used and the spring rate. MAGNETIC uses two spring types. Depending on application case, you will have to set the spring tension, remove the springs, use additional springs or use springs with a different spring rate. \rightarrow Also see page 66, chapter 8.12.2.

In the "Power failure" menu, you can set the barrier behaviour in case of voltage failure. The settings in this menu do not influence the settings of the balancing springs. \rightarrow See separate document "Description of control units MGC and MGC Pro for MHTMTM MicroDrive barriers".



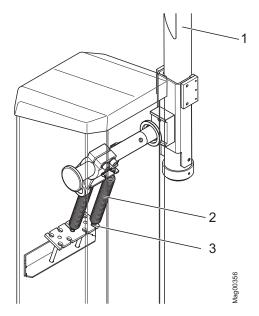
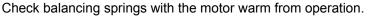


Fig. 28: Balancing springs in the lever system.

- 1 Barrier boom
- 2 Balancing spring
- 3 Screw with locknuts

8.12.1 Setting balancing springs

Check and adjust balancing springs



1. Secure barrier danger area e.g. with barrier tape.

WARNING!

Danger of crushing between barrier boom and barrier housing!

- 2. Switch off power supply. Ensure that the system is powered down. Secure against reactivation.
- Place barrier boom in the 30° position manually. If required, push straight through the upper tool bore with a tool to press the lever arm from the dead point. → See page 103, chapter 12.5.
- 4. Let go of barrier boom.
 - If the barrier boom stays in the 30° position, the balancing springs are set correctly.
 - If the barrier boom does not stay in the 30° position, the balancing springs must be adjusted.



Adjust balancing springs:

- 5. Remove the barrier housing hood.
- 6. Remove the rear barrier housing door.
- 7. Adjust springs with a wrench via the screws with locknuts.
 - The barrier boom lowers: The spring force is too low.
 - The barrier boom pulls up: The spring force is too strong.
 - The barrier boom has come to rest when it stops at approx. 30°.
- 8. Install the barrier housing door.
- 9. Attach and lock the barrier housing hood.

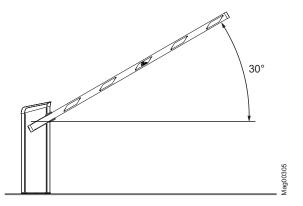


Fig. 29: Opening angle barrier boom 30°



8.12.2 Overview table balancing springs



NOTE!

The following overview tables "Balancing springs" do not take into consideration any attachment parts. For barrier booms with attachment parts, the required number of springs may deviate from the number of springs in the overview table.

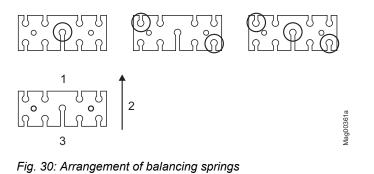
Overview table balancing springs for barriers MicroDrive Toll and Toll HighSpeed

Lane width	Number springs weak	Number springs strong
1.5 to 2.4 m	1	-
2.5 to 2.9 m	2	_
3.0 m	3	_

Table 8: Overview table balancing springs for barriers MicroDrive Toll and Toll HighSpeed

8.12.3 Arrangement of balancing springs

The balancing springs are aligned as follows for the barriers MicroDrive Toll and Tool HighSpeed.



- 1 Front
- 2 Barrier boom
- 3 Rear



8.13 Align barrier housing and post

Falling components	A WARNING
	Risk of injury from falling components! Falling components such as the barrier housing can cause severe injury! When aligning the barrier housing, loosen the attachment screws only slightly. Tighten the attachment screws again after alignment.
Alignment conditions	Transmitter and receiver of the light barrier must be aligned with

for light barrier

Transmitter and receiver of the light barrier must be aligned with each other for an object to be securely detected. For final alignment, transmitter and receiver must be electrically connected. \rightarrow See page 76, chapter 9.4.3.

- 1. Slightly loosen the barrier housing and post attachment screws.
- 2. Align barrier housing and post with each other.
- 3. Tighten the barrier housing and post attachment screws again.
- 4. Seal barrier housing with a silicon joint according to page 53, Fig. 19.



8.14 Stick on prohibition signs

The delivery includes two prohibition signs as stickers. Attach the prohibition signs to the barrier boom according to the following drawing.

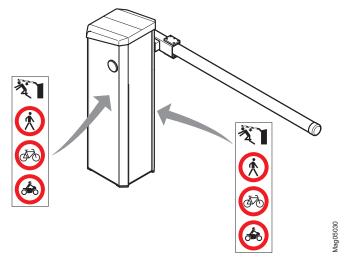


Fig. 31: Apply prohibition signs



NOTE!

When a motorcycle loop is installed, the lower prohibition sign must be cut off.

8.15 Check assembly and installation

The following points must be checked after assembly and installation of the barrier:

- Has the transport protection been removed?
- Are all foundation anchors firmly fixed?
- Are all screws firmly tightened?
- Have all barrier housing covers been properly assembled?
- Are warning signs applied?



9.1 Safety

Electric voltage

 \rightarrow See also safety notes on page 16, chapter 2.7 "Occupational safety and special dangers".



A DANGER

Δ	Mortal danger by electric voltage!
1	Touching live parts can be lethal.
	Damage to the insulation or to individual components can be lethal.
	 Switch off the power supply immediately in case of damage to the insulation and arrange repair.
	 Only electrical specialists may carry out work on the electrical system.
	 Switch off power supply and secure against re- activation before performing any work. Test for absence of voltage!
	 Never bypass or deactivate fuses.
	 When replacing fuses observe the correct amperage specification.
	 Keep moisture and dust away from live parts. Moisture or dust may cause a short circuit. If the electrical connection is established during precipitation, e.g. rain or snow, penetration of moisture must be prevented by suitable measures, such as a protective cover.

General

A WARNING

Danger by inappropriate installation!

Inappropriate installation can cause severe or lethal injuries.

- Only electrical specialists must perform any electrical installation tasks.
- Pay attention to tidiness and cleanness at the assembly site! Loosely stacked or lying around components and tools are accident sources.
- Tighten all screws correctly.

Hot surfaces



A CAUTION

Danger of burns!

The motor surface may be hot. Touching this hot surface can lead to burns.

- Do not touch these hot surfaces.
- After switching off the power supply wait some minutes until the motor has cooled down.
- Wear protective gloves if necessary.

Electromagnetic interference



Electromagnetic interferences may cause malfunctions of the barrier or adjacent devices!

The barrier is approved for industrial, residential, commercial a business use. Operation in other electro-magnetic environmental conditions may cause interferences or malfunctions.

- Place control lines and mains cables into separate conduits
- Use cables according to the electrical circuit plan.
- Only install and apply additional parts approved by MAGNETIC.

 The electrical and electronically additional parts must be EMC verified and must not exceed the indicated EMC limit values.

Personal protective equipment

The following must be worn during all installation work:

- Work clothes
- Protective gloves
- Safety shoes
- Protective helmet.

9.2 Installing electrical protective devices

The safety installations that are required according to regional and local regulations must be provided by the customer. Usually these are:

- Residual current device (RCD)
- Circuit-breaker
- Lockable 2-pole main switch acc. To EN 60947-3.



9.3 Connecting the power cable

Electric voltage



Mortal danger by electric shock!

If the mains supply is not connected to the terminal clamps correctly, loosens from the connection clamps and touches the housing or door, there is a direct danger to life from electric shock.

- Only electrical specialists may carry out work on the electrical system.
- Connect power supply according to the following description.
- Install electrical protective devices according to chapter 9.2.



NOTE!

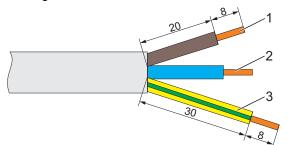
The wire cross-section of the mains line must be between 1.5 and 4 mm². Observe national provisions on line length and associated cable cross-section.



DANGER!

Mortal danger by electric voltage!

- 1. Disconnect barrier system power supply. Ensure that the system is powered down. Secure against reactivation.
- 2. Strip-off mains supply and cores according to the following figure.



/ag0020

Fig. 32: Strip-off the mains supply (dimensions in mm)

- 1 Phase
- 2 Zero conductor
- 3 Earth conductor

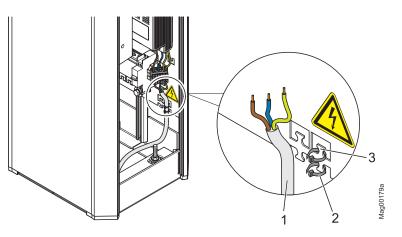
Strip-off cable and core insulation – preparation of the wiring



Mains supply placement

Toll and Toll Pro

- Connect the mains supply with the intended terminal clamps X1: L / N / PE) in the barrier housing according to the following figures → Also refer to page 110, chapter 16.1 "Wiring diagram".
 - Place mains supply properly in the barrier housing. The line must not get into moving components.
 - Attach power supply to the metal tabs with 2 cable ties.



- Fig. 33: Mains supply placement Toll and Toll Pro
- 1 Mains supply
- 2 Cable tie
- 3 Cable tie metal tabs

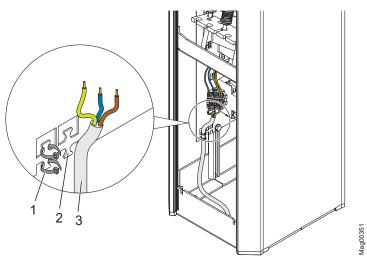


Fig. 34: Mains supply placement Toll HighSpeed

- 1 Cable tie
- 2 Cable tie metal tabs
- 3 Mains supply

Toll HighSpeed



Connecting mains supply – Toll and Toll Pro

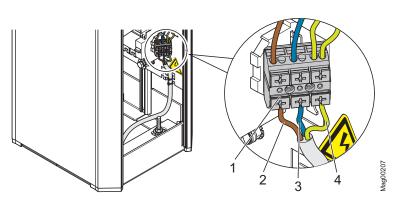
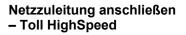


Fig. 35: Connecting the mains supply Toll and Toll Pro

- 1 Terminal clamps for mains supply
- 2 Phase L
- 3 Zero conductor N
- 4 Earth conductor PE



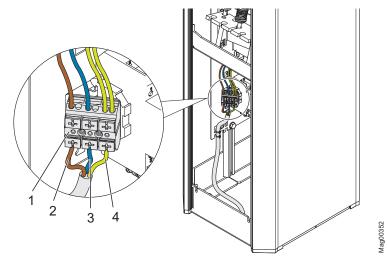


Fig. 36: Connecting the mains supply Toll HighSpeed

- 1 Terminal clamps for mains supply
- 2 Phase L
- 3 Zero conductor N
- 4 Earth conductor PE



9.4 Connect customer's control lines (signalling devices)

The following connections are available for control and feedback on customer's side:

- 8 Digital inputs for controlling the barrier.
- 4 Digital outputs to feed back information.
- 6 Relays outputs to feed back information. 3 Relays are normally-open (NO) and 3 relays are change-over contacts.



DANGER!

Mortal danger by electric voltage!

- 1. Disconnect barrier system power supply. Ensure that the system is powered down. Secure against reactivation.
- Connecting the control lines
- 2. Guide control lines into the connection space through the cable openings.
 - Place control lines properly in the barrier housing. The control lines must not get into moving components.
 - Attach control lines clamps and cable ties. The clamps can be removed from the rail by slight compression and relocated in the desired position. The cable ties can be attached to the metal tabs.
- Connect control lines according to wiring diagram. → See page 110, chapter 16.1 "Wiring diagrams".

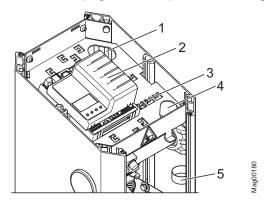


Fig. 37: Connecting the control lines

- 1 Cable opening rear
- 2 Control unit
- 3 Cable tie metal tabs
- 4 Cable opening front
- 5 Cable clamps



9.4.1 Connecting safety devices

As safety devices, you must connect safety loops or safety light barriers to the control unit. Safety loops must only be connected to monitor vehicles. Only MAGNETIC safety light barriers must be used.

If you connect a safety loop, the barrier closes only after the safety loop is clear. If you connect a safety light barrier, the barrier closes only after the safety light barrier is clear.

9.4.2 Connecting safety loop

The safety loop is connected to the plug-in module "Detector1 (A-B)", clamps A or clamps B. \rightarrow See page 110, chapter 16.1 "Wiring diagrams".

The clamp function parameters can be set in the menu "Detector 1 (A-B)" with the parameters "Mode A" or "Mode B".

→ See separate document "Description of control units MGC and MGC Pro for $MHTM^{TM}$ MicroDrive barriers".

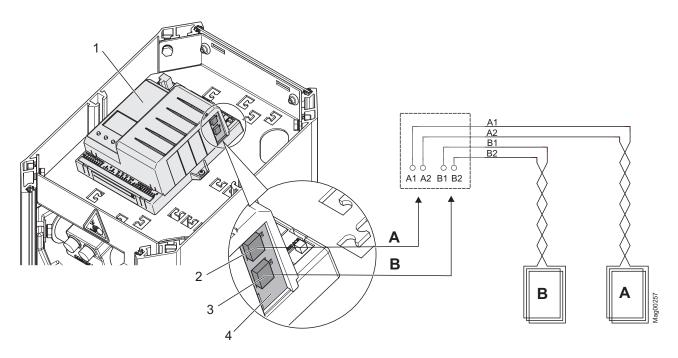


Fig. 38: Connecting safety loops

- 1 Control unit
- 2 Connection of induction loop A
- 3 Plug-in module "Detector 1 (A-B)"
- 4 Connection of induction loop B
- A Induction loop A
- B Induction loop B





NOTE!

If four induction loops must be supervised, you can connect another plug-in module with the "Detector" function into the control unit. This plug-in module registers as "Detector 2 (C-D)". To prevent mutual interference between the induction loops, we recommend using a plug-in module instead of an external detector.

9.4.3 Connect and test the safety light barriers

Connecting safety light barrier

Connect the transmitter and receiver connection lines of the safety light barriers to clamps X11 and X20.

By default, MAGNETIC installs a jumper between terminals X11 OUT and IN. When a safety light barrier is connected, the jumper must be removed.

 \rightarrow See page 110, chapter 16.1 "Wiring diagrams".

The receiver is mounted at the post and the transmitter at the barrier housing. Alternatively, the receiver can also be installed to an opposite barrier housing.

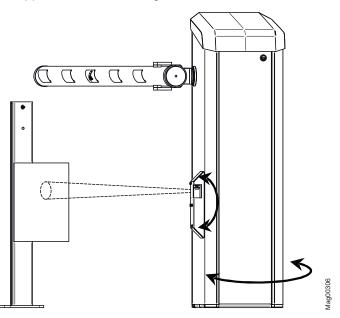


Fig. 39: Use reflective foil, here illustrated for barrier type

- 1. There must not be any objects between the transmitter and receiver. The light path must be free.
- 2. Switch on power supply.
- 3. The green LEDs at the transmitter and receiver must be lit.

Aligning the safety light barrier



- Align receiver with transmitter. If required, hold the included reflective foil in front of the receiver as setting aid. The yellow LED at the receiver lights up when aligned correctly. Align receiver as follows:
 - Slightly loosen the post attachment screws.
 - Turn the post, until the yellow LED at the receiver is lit.
 - Tighten attachment screws of the post.
- 5. Keep reflective foil in the barrier housing.

Check safety light barrier function Perform function test by holding an object into the light path between the transmitter and receiver.

The following items must be met:

- The yellow LED at the receiver must go out.
- The barrier cannot be closed.

9.4.4 Connecting emergency opening contacts

Fire-fighter switch, emergency opening contacts, etc. are connected to the "Open high priority" input. When the signal is applied to this input, the barrier opens. While the signal is present, the barrier cannot be closed.

 \rightarrow See page 110, chapter 16.1 "Wiring diagram".



9.4.5 Digital inputs

Technical data

 \rightarrow See page 28, chapter 4.2.

NOTE!



For barriers with a control unit MGC-Pro the digital input functions can be freely parameterised. The control unit MGC-Pro is installed in the following barrier types:

- Toll Pro
- Toll HighSpeed with MGC Pro → See page 25, chapter 3.2, Option 20

For the remaining barrier types the control unit MGC is installed. Here the inputs are firmly assigned.

→ For input parameterisation, see separate document "Description of control units MGC and MGC Pro for $MHTM^{TM}$ MicroDrive barriers".

Clamp	Description	Function
IN1	Input 1	Open low priority
IN2	Input 2	Open low priority
IN3	Input 3	Opening with vend count
IN4	Input 4	Open high priority
IN5	Input 5	External opening loop exit
IN6	Input 6	Close
IN7	Input 7	Close
IN8	Input 8	Boom contact

Table 9: Factory settings "Digital inputs""

Factory setting



9.4.6 Digital outputs and output relays

 \rightarrow See page 28, chapter 4.2.



NOTE!

For barriers with a control unit MGC-Pro the digital output and the output relays functions can be freely parameterised. The control unit MGC-Pro is installed in the following barrier types:

- Toll Pro
- Toll HighSpeed with MGC Pro → See page 25, chapter 3.2, Option 20

For the remaining barrier types the control unit MGC is installed. Here the inputs are firmly assigned.

→ For output parameterisation, see separate document "Description of control units MGC and MGC Pro for MHTMTM MicroDrive barriers".

Clamp	Description	Function
DO1	Digital output 1	Not used
DO2	Digital output 2	Pulse after passage
DO3	Digital output 3	Signal light A
DO4	Digital output 4	Signal light B
NO1	Relay 1	Open
NO2	Relay 2	Closed
NO3	Relay 3	Error
NO4/NC4	Relay 4	Loop active A
NO5/NC5	Relay 5	Loop active B
NO6/NC6	Relay 6	Signal light C

Table 10: Factory settings "Digital outputs" and "Output relays"

Factory setting



9.5 Checking the electrical connection

The following points have to be checked after the electrical installation of the barrier:

- Are the following electrical protective devices installed: lockable 2-pole main switch, circuit breaker and leakage current fault interrupter?
- Is the power cable connected to the terminal in compliance with chapter 9.3?
- Are the induction loops connected according to the wiring diagram?
- Are the safety light barriers connected according to the wiring diagram?
- Are the control lines connected according to wiring diagram?
- Have all barrier housing covers been properly assembled?



 \rightarrow See also safety notes on page 16, chapter 2.7 "Occupational

10 Start-up and operation

10.1 Safety

safety and special dangers". General A WARNING Danger by inappropriate start-up and operation! Inappropriate start-up and operation can cause severe or lethal injuries. - Commissioning and operation must be performed by specialists or electrical specialists. - Always observe the radius of action of the barrier boom. - Prior to start of works ensure that all housing covers are correctly mounted. Wind forces over 10 Beaufort A WARNING Risk of injury from breaking off barrier booms in case of high wind speeds! In case of wind speeds exceeding 10 Beaufort, the barrier boom may break off from the wind load and cause severe injuries. Therefore observe in case of storm warnings above 10 Beaufort: - Disassemble barrier boom or secure it with suitable measures. - Stop operating the barrier system.

Personal protective equipment

The following must be worn during start-up:

- Work clothes
- Protective gloves
- Safety shoes
- Protective helmet.

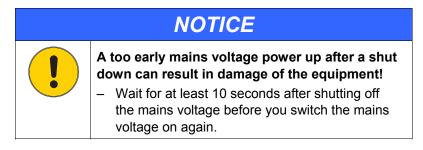
Start-up and operation

10.2 Commissioning



Check before The following inspections must be performed prior to initial start-up: to initial start-up Checks whether the transport protection was removed. Check electrical connections. Check barrier boom position. Check balancing springs in the lever system and adjust if required. Inspection during the The following inspections must be performed prior to first start-up: first start-up Check programme mode. \rightarrow See separate document "Description of control units MGC and MGC Pro for $MHTM^{TM}$ MicroDrive barriers", chapter "Select programme mode". Check parameterisation in connection with wiring. Testing and setting the operating frequency of the induction loops. \rightarrow See separate document "Description of control units MGC and MGC Pro for MHTM[™] MicroDrive barriers", chapter "Detector 1 (A-B)". Check the function of the barrier, induction loops, and the signalling devices.

10.3 Switching on and off the barrier



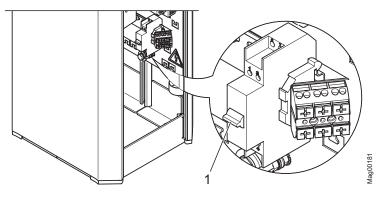
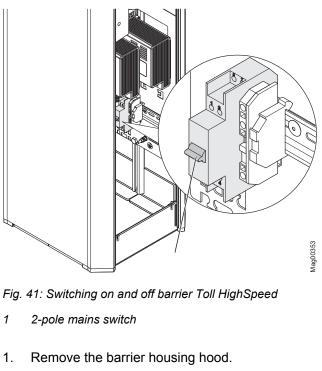


Fig. 40: Switching on and off barrier Toll and Toll Pro

1 2-pole mains switch

Toll and Toll Pro

Start-up and operation



- 2. Remove the barrier housing door.
- 3. Switch on the barrier via the 2-pole mains switch.
- 4. Depending on the settings in the "Start-up behaviour" menu, the barrier boom slowly moves into the top end position (homing run) or stops.
- 5. Mount the door.
- 6. Attach and lock the hood.
- 1. Remove the barrier housing hood.
- 2. Remove the barrier housing door.
- 3. Switch off the barrier via the 2-pole mains switch.
- Depending on the settings of the lever system's balancing spring and the settings in the menu "Power failure", the barrier boom opens or closes. → See separate document "Description of control units MGC and MGC Pro for MHTMTM MicroDrive barriers", chapter "Power failure".
- 5. Mount the door.
- 6. Attach and lock the hood.



Toll HighSpeed

Switching on

Switching off

Start-up and operation



10.4 Opening and closing the barrier manually

You can only open and close the barrier manually in the "Service" mode.

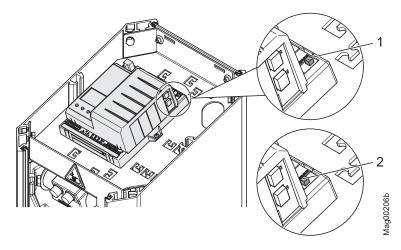


Fig. 42: Service switch

- 1 Mode "Service" on
- 2 Mode "Service" off
- 1. Switch the "Service" switch for the "Service" mode. The LED lights red. The display backlighting flashes.
- 2. Perform one of the following functions:
 - Push middle left button 1: Manually open the barrier.
 - Push middle right button 1¹¹: Manually close the barrier.
- 3. Switch "Service" switch. The LED must light green.



For reasons of safety, the first barrier boom motion after switching between programme mode and service mode is performed at slow speed.



10.5 Putting the barrier temporarily out of operation

High wind speeds



A WARNING

Risk of injury from barrier boom in case of high wind speeds!

The barrier boom is no longer securely locked with the mains voltage off. At high wind speeds, the barrier boom can be pressed from its end position. The moving barrier boom can severely injure a person.

- Keep supplying the barrier with mains voltage.
- Remove the barrier boom if necessary.

NOTICE

Possible damage to the equipment by condensed water when mains voltage is switched off! _

Keep supplying the barrier with mains voltage.

If the barrier is put out of operation for a longer period, proceed as follows:

- Switch off barrier. \rightarrow See page 82, chapter 10.3. 1.
- Remove the barrier boom if necessary. \rightarrow See page 106, 2. chapter 13.3.
- Protect the barrier from corrosion and contamination. 3.
- 4. Switch on barrier. \rightarrow See page 82, chapter 10.3.

Claning and Maintenance



11 Claning and Maintenance

11.1 Safety

General

 \rightarrow See also safety notes on page 16, chapter 2.7 "Occupational safety and special dangers".

WARNING



Danger by inappropriate cleaning and maintenance!

Inappropriate cleaning and maintenance can cause severe or lethal injuries.

- All cleaning and maintenance work must be performed by specialists or electrical specialists.
- Prior to work, ensure that there is sufficient assembly space.
- Pay attention to tidiness and cleanness at the assembly site! Loosely stacked or lying around components and tools are accident sources.
- After completion of maintenance work, ensure that all covers are correctly mounted.
- Wear protective helmet.

Personal protective equipment

The following must be worn during maintenance work:

- Work clothes
- Protective gloves
- Safety shoes
- Protective helmet.

Maintenance book

We recommend keeping a maintenance book in order to properly document all maintenance work.



11.2 Cleaning

Aggressive cleaning aids and substances

The cleaning interval essentially depends on the environmental conditions and the climate.

NOTICE		
!	 Unit damage possible! Aggressive detergents and consumables may damage or destroy components, electric cables, or the coating of the barrier. Do not use cleaning agents with aggressive ingredients. 	

11.3 Cleaning from the outside

Clean the barrier housing and the barrier boom at regular intervals.

11.4 Clean barrier housing from the inside

Carrying out cleaning work:

1. Switch off power supply and secure against restarting.



DANGER!

Mortal danger by electric voltage!

- Keep moisture and dust away from live parts. Moisture or dust may cause a short circuit.
- Never clean the barrier housing and barrier boom with vapour or pressure-jet cleaners.
- 2. Remove contamination from the outside of the barrier housing properly using water with washing-up liquid and a square of cloth. Do not bring control units and electrical components in contact with moisture.
- 3. Remove dust inside the housing with a vacuum cleaner.
- 4. After cleaning work, check that all previously opened covers are closed again and that all safety equipment functions correctly.

Claning and Maintenance



11.5 Maintenance schedule

The following describes the maintenance work that is necessary for optimal, trouble-free operation. Maintenance intervals must be observed.

If increased wear of individual components or functional groups is revealed during regular inspections, the operator must reduce the required maintenance intervals on the basis of the actual signs of wear.

In case of questions on maintenance work and intervals, contact your dealer. Procure spare parts from your dealer or directly from the manufacturer. For the address, see invoice, delivery note or the reverse of these instructions.

Interval	Maintenance work	To be carried out by
Monthly	Visual inspection of the housing, inside and out, for damage and corrosion. Clean the housing and repair paint damage as necessary. Remove corrosion damage.	Specialist
	Visual inspection of foundation anchors, attachment profiles and mounting material for corrosion. Remove corrosion damage.	Specialist
	Visual inspection of the barrier boom for damage and corrosion. Clean the barrier boom and repair paint damage as necessary. Remove corrosion damage.	Specialist
	Visual inspection of additional parts for damage and corrosion. Clean additional parts and repair paint damage. Remove corrosion damage.	Specialist
	Where they exist, inspect lenses and mirrors of the light barriers.	Specialist
Every 6 months	Perform all monthly maintenance work.	Specialist
	Check function of the residual current operated device	Electrical specialist
	Check the barrier casing fastening screws for tight fit. If required, tighten the screws.	Specialist
	Check the barrier boom and flange fastening screws for tight fit. If required, tighten the screws.	Specialist
	Check the screws of the system parts for tight fit. If required, tighten the screws.	Specialist



Claning and Maintenance

Interval	Maintenance work	To be carried out by
Every 12 months	Perform all monthly and semi-annual maintenance work.	Electrician / specialist
	Check the barrier's mechanics.	MHTM MicroDrive
	Check the spring setting of the lever system.	service specialist
	Check barrier boom position.	
	Visual inspection of the induction loops and the carriageway in the area of the loops for damage.	
	Check the induction loops' function. \rightarrow See separate document "Description of control units MGC and MGC Pro for MHTM TM MicroDrive barriers", chapter "Detector 1 (A-B)".	
	Check the induction loops. Measure the contact resistance, insulation resistance, and inductivity of the induction loops. \rightarrow See page 49.	-
	Where they exist, check the function of additional safety equipment, such as light barriers.	
	Check the barrier's function.	-
	Check the barrier's locking in the position "Closed".	_
	Check the advanced warning on barriers with the active function "Traffic lights lead".	
	Check electric cables for damages.	-
	Check if all electrical connections are firm.	
	Check signs and labels for completeness and legibility.	

Table 11: Maintenance schedule



12 Malfunctions

This chapter describes possible causes of malfunctions and trouble shooting tasks.

Contact your dealer in case of malfunctions that cannot be repaired by means of the following information. Procure spare parts from your dealer or directly from the manufacturer. For the address, see invoice, delivery note or the reverse of these instructions.

12.1 Safety

General

 \rightarrow See also safety notes on page 16, chapter 2.7 "Occupational safety and special dangers".

WARNING



Danger of injury from inappropriate troubleshooting!

Inappropriate troubleshooting can cause severe or lethal injuries.

- All troubleshooting work must be performed by specialists or electrical specialists.
- Observe possible movements of the barrier boom. Defective control may lead to inadvertent movement of the barrier boom.
- Prior to work, ensure that there is sufficient assembly space.
- Pay attention to tidiness and cleanness at the assembly site! Loosely stacked or lying around components and tools are accident sources.
- Deactivate the barrier if any components are damaged, e.g. the barrier boom.
- After completion of troubleshooting, ensure that all covers are correctly mounted.



Danger of injury after lightning strike



WARNING

Danger of injury from total outage or barrier malfunction after lightning has hit the barrier!

If the barrier is struck by lightning, this may lead to total outage or malfunction of the barrier. The malfunction may cause unexpected barrier behaviour and thus lead to serious injury!

- If the barrier is struck by lightning, have an electrician check the barrier for damage and proper function. Repair barrier if required.
- Observe possible movements of the barrier boom. Defective control may lead to inadvertent movement of the barrier boom.

12.2 Malfunction table – barrier malfunctions

 \rightarrow For requirements to the MHTM MicroDrive service specialist, see page 15, chapter 2.5.1.

Malfunction: Display is difficult or impossible to read.

Possible cause	Corrective action	Removal by
Display contact set too light or dark.	Correct display contact. \rightarrow See separate document "Description of control units MGC and MGC Pro for MHTM TM MicroDrive barriers", chapter "Setting display contrast".	Electrical specialist

Malfunction: Barrier out of operation. The message "Safety device missing" appears on the display.

Possible cause	Corrective action	Removal by
No safety loop is connected to the plug-in module "Detector" and no safety light barrier to clamp X11 and X20.	Connect either safety loop or safety light barrier. \rightarrow See page 110, chapter 16.1.	Electrical specialist
Safety device defective	Replace safety device	Electrical specialist



Malfunction: Barrier does not open.

Possible cause	Corrective action	Removal by
Power supply is not connected	Switch on power supply.Check power supply.	Electrical specialist
Error present. The corresponding error message is displayed.	Depending on error message, check components, wiring, etc.	MHTM MicroDrive service specialist
Power supply is present. Control unit display does not light up.	Control unit defective. Replace the control unit. Contact service.	MHTM MicroDrive service specialist
Closing signal is active.	Remove closing signal	Electrical specialist
Too high trigger sensitivity set for the loop.	Check the response sensitivity of the loop and adjust if necessary.	MHTM MicroDrive service specialist

Malfunction: Barrier does not open completely.

Possible cause	Corrective action	Removal by
Spring tension in the balancing springs of the lever system set too weakly for the barrier boom weight.	Adjust balancing springs. \rightarrow See page 63, chapter 8.12.	MHTM MicroDrive service specialist

Malfunction: Barrier does not close. The message "Waiting for release" appears on the display.

Possible cause	Corrective action	Removal by
The message appears after the voltage supply is switched on, after voltage returns and after reset.	The release signal can be given by an external closing signal or by pushing the left operating button at the control device. \rightarrow See separate document "Description of control units MGC and MGC Pro for MHTM TM MicroDrive barriers", chapter "Start- up settings".	Operator

Malfunction: Barrier does not close. The message "Waiting for passage" appears on the display.

Possible cause	Corrective action	Removal by
The message appears after the voltage supply is switched on, after voltage returns and after reset.	 The barrier closes once a vehicle passes. → See separate document "Description of control units MGC and MGC Pro for MHTM[™] MicroDrive barriers", chapter "Start-up settings". Confirm message with the left button at the control unit. 	Operator



	5	
Malfunction: Barrier does not close. The display shows:		

Possible cause	Corrective action	Removal by
Loop not connected.	Connect loop	MHTM MicroDrive service specialist
Detector mode incorrectly parameterised.	Check parameterisation of the detector module and correct if required. \rightarrow See separate document "Description of control units MGC and MGC Pro for MHTM TM MicroDrive barriers", chapter "Detector 1 (A-B)".	MHTM MicroDrive service specialist
Loop defective.	Replace loop.	MHTM MicroDrive service specialist
Transfer resistance at the terminals	Cut connecting leads, strip and connect them again without end sleeves.	MHTM MicroDrive service specialist

Malfunction: Barrier does not close.

Possible cause	Corrective action	Removal by
Opening command is active.	Cancel the opening command.	Electrical specialist
Induction loop reports engaged, although no vehicles are present.	Check and if necessary adjust loop frequencies.	MHTM MicroDrive service specialist
	 Measure loops. Insulation resistance: > 1 Mohm contact resistance: 0.8 to 2.5 ohm Replace loop if the measured values differ from the specified values. 	
Wire bridge between terminals X11 IN and OUT missing.	If no safety light barrier is connected, a wire bridge must be installed between the clamps X11 OUT and IN. \rightarrow See page 110, chapter 16.1.	MHTM MicroDrive service specialist
Message "Boom contact active": At the "Boom contact" input, boom	Barrier with SwingAway and automatic return: Wait for delay.	Operator
ejection was detected.	Barrier with SwingAway and manual return: Put barrier boom in the original position manually.	Operator
	Barrier without Swing Away: Replace the barrier boom	MHTM MicroDrive service specialist



Malfunction: Barrier does not close immediately after through traffic, but only after the hold-open time.

Possible cause	Corrective action	Removal by
Opening signal is active for too long.	Shorten opening signal to max. 1 second.	Electrical specialist
Safety loop does not respond.	Check the response sensitivity of the safety loop. Adjust setting if necessary.	MHTM MicroDrive service specialist

Malfunction: Barrier does not close completely.

Possible cause	Corrective action	Removal by
Spring tension in the balancing springs of the lever system set too strongly for the barrier boom weight.	Adjust balancing springs. \rightarrow See page 63, chapter 8.12.	MHTM MicroDrive service specialist
Impact was recognised.	Wait several seconds, barrier closes if no obstacle is below the barrier boom anymore.	-

Malfunction: Barrier closes, although a vehicle is standing on the safety loop.

Possible cause	Corrective action	Removal by
Option "monitoring" for the parameters "Mode A" or "Mode B" not selected in the menu "Loop detector 1 (A-B)".	Select option "Monitoring".	MHTM MicroDrive service specialist
Cut off angle incorrectly parameterised.	Check and adjust the cut off angle.	MHTM MicroDrive service specialist
Too low trigger sensitivity set for the loop.	Check the response sensitivity of the loop and adjust if necessary.	MHTM MicroDrive service specialist
Unsuitable loop geometry installed.	Install an appropriate loop geometry.	MHTM MicroDrive service specialist
Loop fault due to external loop detectors or other barriers in the proximity.	Check the operating frequency of the loops and adjust if necessary	MHTM MicroDrive service specialist
Safety light barrier connected incorrectly or defective.	Check safety light barrier function.	MHTM MicroDrive service specialist
User misbehaviour e.g. driving into closing barrier, or following behind another vehicle.	Retrofit signal light, such as red/green signal light and parameterise lead time.	MHTM MicroDrive service specialist
	Upgrade signs.	Operator



Malfunction: Menu items of the plug-in modules, such as "Detector 1 (A-B) are displayed but cannot be operated.

Possible cause	Corrective action	Removal by
The SW-version of the plug-in module is lower than 0.10. The SW version is displayed in the respective menu in the submenu "Information".	 Use plug-in module with a SW version 0.10 and up. Perform update to SW-Version 0.12. 	MHTM MicroDrive service specialist

Malfunction: The menu language of the plug-in module is English although another language was set.

Possible cause	Corrective action	Removal by
The SW-version of the plug-in module is 01.10. The SW version is displayed in the respective menu in the submenu "Information".	Perform update to SW-Version 0.12.	MHTM MicroDrive service specialist

12.3 Event, warning and error messages on the display

	The control unit differentiates between events, warnings and errors. The corresponding message is displayed.
Event messages "INFO"	Event messages inform about events such as "switching to battery operation". The barrier continues to run normally. Event messages do not influence the outputs of the control unit.
Warning messages "WARNING"	Faults that could be reset by the control unit are displayed as warnings. Operation of the barrier is not or only briefly impaired.
	If the function "Warning" has been chosen for an output, this output is deactivated at pending warnings (fail safe).
Error messages "ERROR"	Faults that cannot be reset by the control unit are displayed as errors. The barrier is shut down.
	If the function "Error" has been chosen for an output, this output is deactivated at pending warnings (fail safe).
	To take the barrier into operation again, the fault must be removed by an MHTM MicroDrive service specialist and a reset according to chapter 12.4 must be performed. \rightarrow For requirements to the MHTM MicroDrive service specialist, see page 15, chapter 2.5.1.





NOTE!

With some messages, the control unit tries to reset the cause of the message. If the attempt was successful, the message is displayed as WARNING. If the attempt failed, the message is displayed as ERROR.

12.3.1 Event, warning and error messages – Logic control (control unit)

Number	Designation	Possible cause	Corrective action
FF01 WARNING	Barrier mechanical fault	The first closing motion could not be performed completely.	 If required, remove obstacle below the barrier boom. Check barrier mechanics. Check the spring setting of the balancing springs.
FF02 WARNING	Detector safety signal	Communication between logic control and detector module impaired.	 Perform reset. → See page 102, chapter 12.4. Check plug contacts. Clean plug contacts with spirit. Observe ESD provisions. Replace the control unit.
	Safety device missing	No monitoring loop is connected to the detector module and no safety light barrier to the clamps X11 and X20.	Connect either the safety loop or safety light barrier. \rightarrow See page 110, chapter 16.1.
		Safety device defective	Replace safety device.
		Sensitivity settings in the "Detector" menu too low. Not all vehicles are recognised.	Change sensitivity. → See separate document "Description of control units MGC and MGC Pro for MHTM TM MicroDrive barriers", chapter "Detector 1 (A-B)".
FF04 ERROR	Barrier too fast	Spring tension in the balancing springs of the lever system set too weakly for the barrier boom weight.	 Adjust balancing springs. → See page 63, chapter 8.12. Contact service if required.

Number	Designation	Possible cause	Corrective action
FF05 WARNING	Book contact / Swing-sway active	At the "Boom contact" input, boom ejection was detected.	 Barrier with SwingAway and automatic return: Wait for delay. Barrier with SwingAway and automatic return: Put barrier boom in the original position manually. Barriers without Swing Away: Replace the barrier boom If required, choose the option "Off" in the "Boom contact settings" menu. Verify cables.
FF06 WARNING	Vandalism	The barrier boom was either lifted from the lower end position or stopped when closing.	In the closed position, check that the lever system latches.
FF07 INFO	Battery Backup active	The barrier is supplied with voltage via the battery backup.	Check and restore voltage supply.
FF08 INFO	Mains operation active again after battery mode	The barrier is supplied with mains voltage again.	_
FF09 INFO	Reduced opening angle	In some barrier types, the opening angle can be mechanically limited with attachments. The control unit performs the required parameter adjustments automatically.	 Message appears although the opening angle has not been limited mechanically. Remove obstacle to ensure that the lever system can lock in both end positions.
FF30 WARNING	Impact detection	Impact was recognised by the input "external impact contact".	 Wait for a few seconds. The barrier closes if no obstacle is below the barrier boom anymore. When no obstacle is present below the barrier boom, check input, e.g. contact strip.
3120 ERROR	Mains power failure	Short-term mains outage was recognised	Check supply voltage/mains quality
5530 ERROR	EEPROM checksum	Check sum of the parameter incorrect	 Re-set parameters to factory defaults. → See separate document "Description of control units MGC and MGC Pro for MHTMTM MicroDrive barriers", chapter "Factory settings". Contact service if required.



Number	Designation	Possible cause	Corrective action
6000 ERROR	Module update error	A firmware update was not performed correctly.	 Restart the control unit If the error continues to be present, perform the update again via the service module.
6102 ERROR	Software error system bus	Within the control, an error is pending in communication.	 Check FW versions of all plug-in modules. If required, perform update via service module. If all FW versions are up to date, contact service.
6105 ERROR	Error on homing	The barrier could not perform any reference run.	 Check motor communication. Check mechanics. Perform reset. → See page 102, chapter 12.4.
8130 WARNING	Heartbeat error	Communication with a plug module was interrupted.	 Check if all plugged modules are listed in the main menu. Perform reset. → See page 102, chapter 12.4. Contact service if required.

Table 12: Event, warning and error messages – Logic control (control unit)

12.3.2 Event, warning and error messages – Motor GW

Number	Designation	Possible cause	Corrective action
2220 WARNING	Over current	Overcurrent was recognised	 Warning may appear in connection with impact. If no impact took place, check the cables. Contact service if required.
3211 WARNING	Over voltage	Overvoltage was recognised	 Warning may appear in connection with impact. If no impact took place, check the cables. Contact service if required.



Number	Designation	Possible cause	Corrective action
3221 WARNING	Under voltage	Undervoltage was recognised	 The message may occur at an impact below the cut off angle. Check if an impact has occurred below the cut off angle.
			 There is no impact. Check wiring. Check if there is an overload of the 24 V DC-supply. Supply additional consumer via separate mains unit. Check the balancing spring settings. If required, remove heavy attachments from the barrier boom. If required, contact Service.
4210 WARNING	Over temperature	A high temperature was recognised.	 Check motor temperature via display. The temperature must be below 100 °C. → See separate document "Description of control units MGC and MGC Pro for MHTMTM MicroDrive barriers", chapter "Motor GW". Contact service if required.
4220 WARNING	Derating error	Motor power intake is reduced to avoid further temperature increase.	 Remove impermissible attachments Check the spring setting of the balancing springs. Reduce speed of the barrier boom. Contact service if required.



Number	Designation	Possible cause	Corrective action	
FF30 WARNING	Impact detection	Current increase and speed deviation	 Check safety devices. Adjust menu "Cut off angle". → See separate document "Description of control units MGC and MGC Pro for MHTMTM MicroDrive barriers", chapter "Cut off angle". Check setting of the parameter "Sensitivity" and adjust if required. → See separate document "Description of control units MGC and MGC Pro for MHTMTM MicroDrive barriers", chapter "Impact settings". If there was no impact on an obstacle/vehicle, check the spring settings of the balancing springs and mechanics. 	
7510 ERROR	Motor communications error	Communication between motor and control impaired or interrupted	Verify cablesContact service if required.	
FF32 ERROR	HW-Enable-Test failed	-	Contact service.	
FF33 ERROR	Safety device test failed (LS-Test failed)	Safety light barrier test failed	Check light barrier and light barrier connection.	
FF36 WARNING	Motor reset Homing is performed automatically.	A short overload or drop of the voltage supply of the motor controller has triggered a motor reset.	Check the balancing spring settings. If required, remove heavy attachments from the barrier boom.	
FF37 ERROR	Motor update failed	An error occurred when updating the software	 Perform reset. → See page 102, chapter 12.4. Contact service if required. 	
FF3A INFO	Motor update performed	This message is for information only.	-	

Table 13: Event, warning and error messages – Motor GW



12.3.3 Event, warning and error messages – Detector

The warning messages "FF4B" and "FF4C" are also reported through the output function "Error".

Number	Designation	Possible cause	Corrective action
FF4A ERROR	Hardware error	Internal HW function test failed	 Perform reset. → See page 102, chapter 12.4. Contact service if required.
FF4B WARNING	Loop error A or C	Short circuit or idle loop A or C	 Remove loop error and perform adjustment. If no loop is connected, select the option "Inactive" in the menu "Detector".
FF4C WARNING	Loop error B or D	Short circuit or idle loop B or D	 Remove loop error and perform adjustment. If no loop is connected, select the option "Inactive" in the menu "Detector".

Table 14: Event, warning and error messages - Detector

12.3.4 Event, warning and error messages – All modules

Number	Designation	Possible cause	Corrective action
6010 WARNING	Watchdog reset	SW error	Contact service if required.
8110 WARNING	Bus fault	Warning	Contact service if required.
8120 WARNING	Bus HW fault	Warning	 Check DIP switch next to service interface (position ON) Remove devices at service interface if required.

Table 15: Event, warning and error messages – All modules



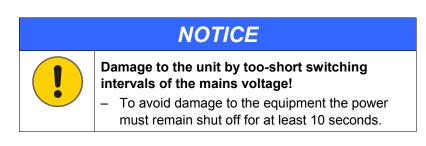
12.4 Reset the barrier

Control unit reset is performed as follows:

Switch of power supply and switch it on again after 10 seconds.

or

Press the two middle operating buttons on the control unit display for 5 seconds.





12.5 Closing or opening the barrier boom in case of power failure

In case of power failure, the barrier boom may be in the lower or upper dead point. I.e. the barrier boom can no longer be easily moved manually. In this case, proceed as follows:

- 1. Remove the barrier housing hood.
- 2. Remove the barrier housing door.
- 3. Press a tool straight into the upper tool bore. The lever arm is pressed from the dead point
 - Upper tool bore for opening the barrier.
 - Lower tool bore for closing the barrier.
- 4. Mount the door if applicable.
- 5. Attach and lock the hood if applicable.

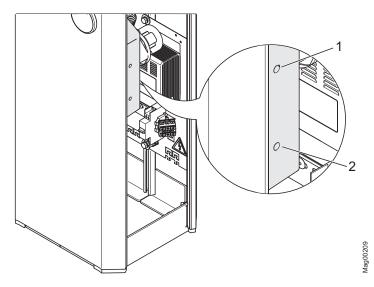


Fig. 43: Top and bottom tool bore Toll and Toll Pro

- 1 Upper tool bore for opening the barrier
- 2 Lower tool bore for closing the barrier

Toll and Toll Pro



Toll HighSpeed

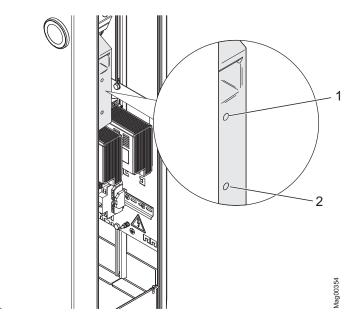


Fig. 44: Top and bottom tool bore Toll HighSpeed

- 1 Upper tool bore for opening the barrier
- 2 Lower tool bore for closing the barrier



13 Repair

13.1 Safety

General

 \rightarrow See also safety notes on page 16, chapter 2.7 "Occupational safety and special dangers".

Danger by inappropriate repair!

A WARNING



Inappropriate repair can cause severe or lethal injuries.

- All repair work must only be performed by authorised MHTM service specialists.
- Prior to work, ensure that there is sufficient assembly space.
- Pay attention to tidiness and cleanness at the assembly site! Loosely stacked or lying around components and tools are accident sources.
- Only use original spare parts or spare parts approved of by MAGNETIC. Procure spare parts from your dealer or directly from the manufacturer. For the address, see invoice, delivery note or the reverse of these instructions.
- After completion of repair work, ensure that all covers are correctly mounted.

A WARNING



Risk of injury and damage by switching off power supply of the barrier!

In case the power supply is switched off and the barrier boom is not mounted, the drive unit and the lever system may be damaged or cause severe or lethal injuries.

- Only switch off power supply when either the barrier boom is mounted or the balancing springs in the lever system are relaxed. If the balancing springs are relaxed, the flange is vertical.

Personal protective equipment

Switching off power supply

The following must be worn during all repair work:

- Work clothes
- Protective gloves
- Safety shoes
- Protective helmet.

Repair



13.2 Spare parts



WARNING

Risk of injury by incorrect spare parts!

Incorrect or defective spare parts can result in damage, malfunctions or total failure and also impair safety.

 Use only the manufacturer's original spare parts.

Procure spare parts from your dealer or directly from the manufacturer. For the address, see invoice, delivery note or the reverse of these instructions.

Spare part lists can be obtained on request.

13.3 Replacing the barrier boom

Do not grease

NOTICE
Improper lubrication of components, in particular the counter bearing or flange shaft may lead to damage of the equipment!
 Do not grease the counter bearing and flange shaft.

Switch off power supply

- 1. Secure barrier danger area e.g. with barrier tape.
- 2. Remove the barrier housing hood.
- 3. Remove the barrier housing door.

WARNING!

Danger of crushing between barrier boom and barrier housing!

- 4. Switch off power supply. Ensure that the system is powered down. Secure against reactivation. The balancing springs in the lever system are relaxed.
- 5. The barrier must be open. Open barrier boom manually if required.





Remove old barrier boom

6. Remove barrier boom. For this, loosen the hexagon screw at the flange.

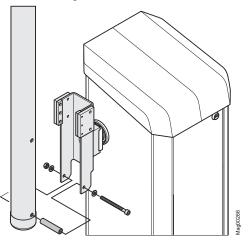


Fig. 45: Remove barrier boom

Replacing the barrier boom

Assemble new barrier boom

Align barrier boom, switch on voltage supply

- 7. Replacing the barrier boom.
- 8. Attach the new barrier boom to the flange using the hexagon screw.
- 9. Push the barrier into the top-most position. The clamping lever must be at the stop for the position "opening". If required, push straight through the upper tool bore with a tool to press the lever arm from the dead point.
 → See page 103, chapter 12.5.
- 10. Check vertical alignment of the barrier boom. If required, correct position of the flange and the barrier boom via the hexagon socket screws at the clamping lever.

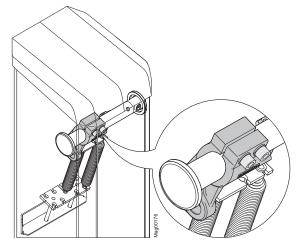


Fig. 46: Hexagon socket screws at the clamping lever

Decommissioning, disassembly and disposal



- 11. Switch on power supply.
- 12. Switch the "Service" switch on the control device. The LED lights red. The display backlighting flashes.
- Close the control device with the middle right button 4¹¹ at the control device.
- 14. Check the horizontal alignment of the barrier boom with a spirit level and correct with the hexagon socket screws at the clamping lever if necessary.
- 15. Switch the "Service" switch on the control device. The LED must light green.
- 16. Install the barrier housing door.
- 17. Attach and lock the barrier housing hood.

14 Decommissioning, disassembly and disposal

A barrier that is no longer usable should not be recycled as a complete unit, but disassembled into individual components and recycled according to material types. Non-recyclable materials have to be disposed of in an environmental-friendly manner.

- Decommissioning, disassembly and disposal of the barrier may only be carried out by specialised staff.
- Disassemble the barrier in reverse order from assembly.
- The barrier has to be disposed of in accordance with the respective country-specific regulations.



NOTE!

For expert information regarding disposal of electric equipment contact MAGNETIC or competent electricians.

Telefon



EC-Declaration of conformity

+49 (0) 7622 / 695-719

15 EC-Declaration of conformity

Der Hersteller/ manufacturer

MAGNETIC Autocontrol GmbH

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D-79650 Schopfheim	Telefax	+49 (0) 7622 / 695-602

Dokumentationsbevollmächtigter/ Documentation Engineer

Herr Stefan Wellinger

erklärt hiermit für das von ihm gelieferte Produkt/ this is to certify that the delivered product

Schranke/ barrier MHTM [™] MicroDrive
PARKING, PARKING PRO, PARKING SEL,
ACCESS, ACCESS PRO, ACCESS SEL,
ACCESS-L, ACCESS PRO-L, ACCESS SEL-L,
ACCESS PRO-H, ACCESS SEL-H
TOLL, TOLL PRO, TOLL HIGHSPEED
(mit Sicherheitseinrichtungen gemäß Betriebsanleitung /
with safety installations accordance with operating instructions)
F05392073

die Konformität nach/ corresponds to the conformity of

Richtlinie/ directive 2006/42/EG (Machinenrichtlinie/ machine directive) Richtlinie/ directive 2004/108/EG (EMV-Richtlinie/ EMC directive)

Angewandte harmonisierte Normen (oder Teile daraus)/ Realized harmonized norms (or parts of them):

EN ISO 12100 (2004-04)

Sicherheit von Maschinen – Grundbegriffe, allgemeine Gestaltungsleitsätze – Teil 2: Technische Leitsätze/ Safety of machinery – basic concepts, general principles for design – Part 2: Technical principles

EN 60204-1 (2007-06)

Sicherheit von Maschinen – Elektrische Ausrüstung von Maschinen – Teil 1: Allgemeine Anforderungen/ Safety of Machinery – Electrical Equipment of Machines – Part 1: Specifications for General Requirements

EN 61000-6-2 (2006-03)

Elektromagnetische Verträglichkeit (EMV) – Teil 6-2: Fachgrundnormen – Störfestigkeit für Industriebereich/ Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity for industrial environments

EN 61000-6-3 (2007-09)

Elektromagnetische Verträglichkeit (EMV)- Teil 6-3: Fachgrundnormen – Störaussendung für Wohnbereich, Geschäfts- und Gewerbebereiche sowie Kleinbetriebe/ Electromagnetic compatibility (EMC) – Part 6-3: Generic standards – Emission standard for residential, commercial and light-industrial environements

EN 13849-1 (2008-12)

Sicherheit von Maschinen – Sicherheitsbezogene Teile von Steuerungen – Teil 1: Allgemeine Gestaltungsleitsätze/ Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design

Diese Erklärung ist keine Zusicherung von Eigenschaften im Sinne des Produkthaftungsgesetzes. Die Sicherheitshinweise der Bedienungsanleitung sind zu beachten./ This declaration is not a guarantee of characteristics in the sense of product liability law. The safety regulations of the operating instructions/maintenance instructions have to be observed.

Schopfheim, den 12.09.2013

Ort und Datum/ place and date

1. V. Willinge Stifts

Unterschrift/ signature

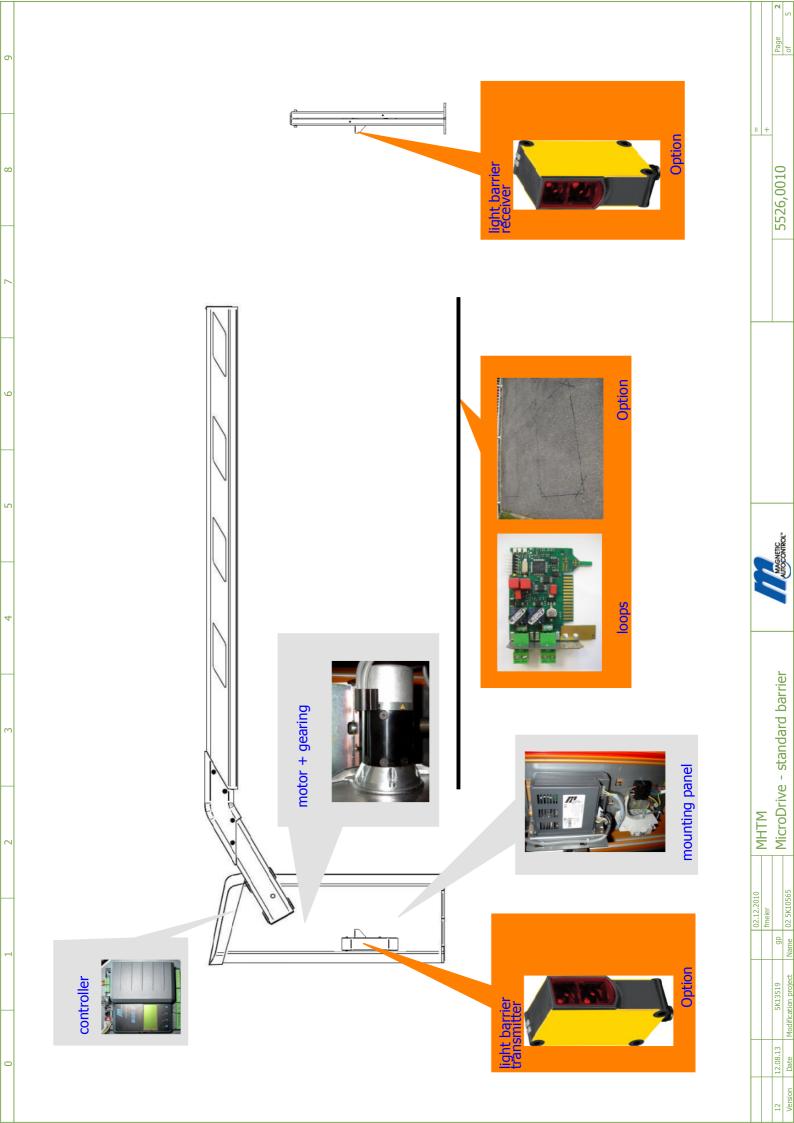
Appendix

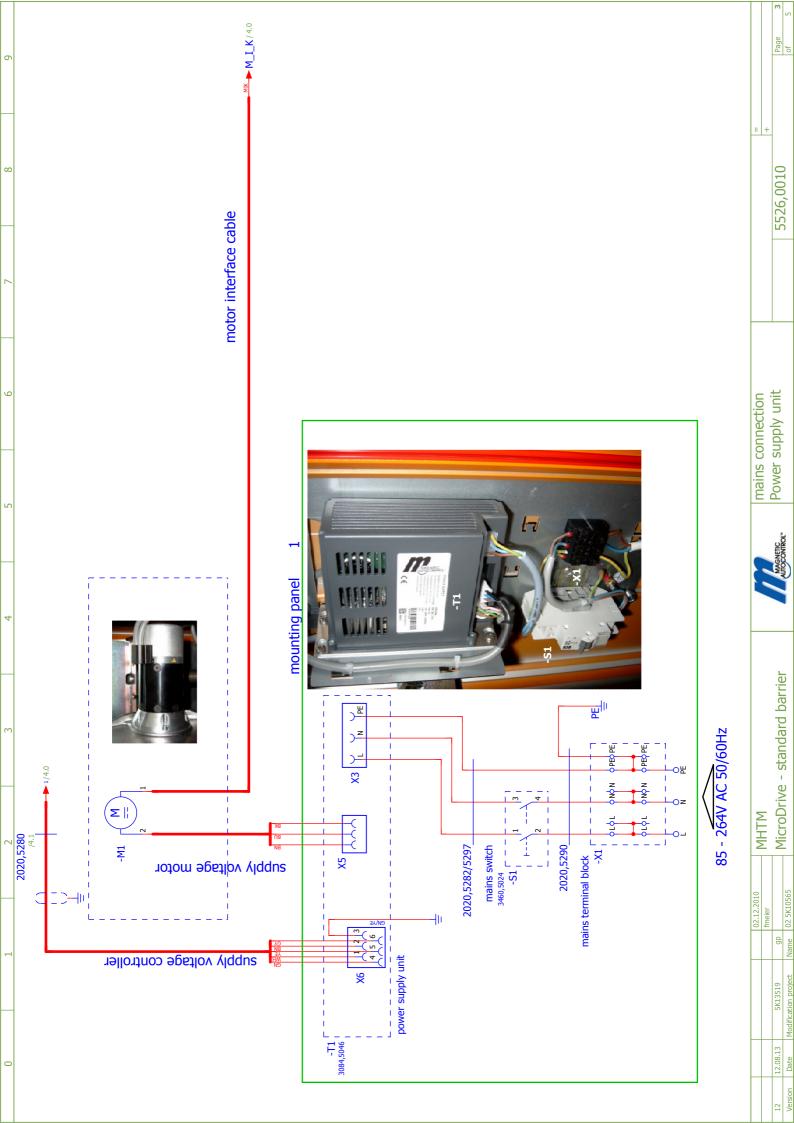


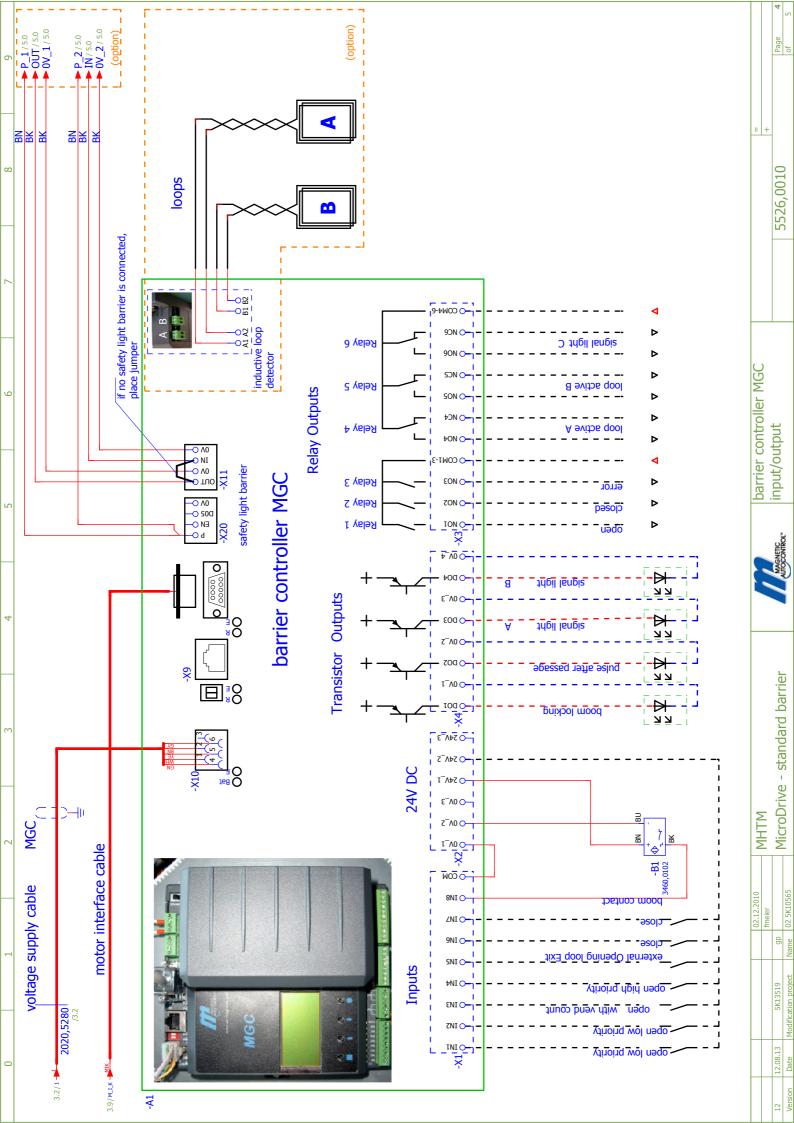
16 Appendix

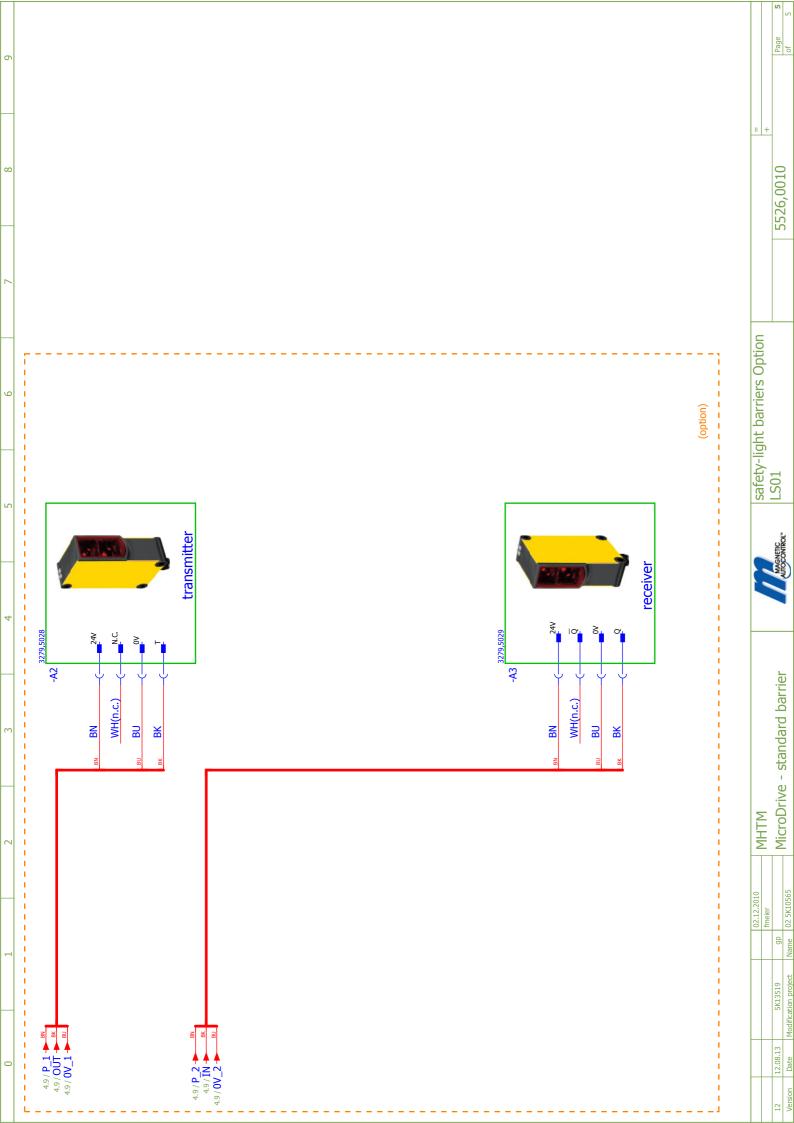
16.1 Wiring diagram

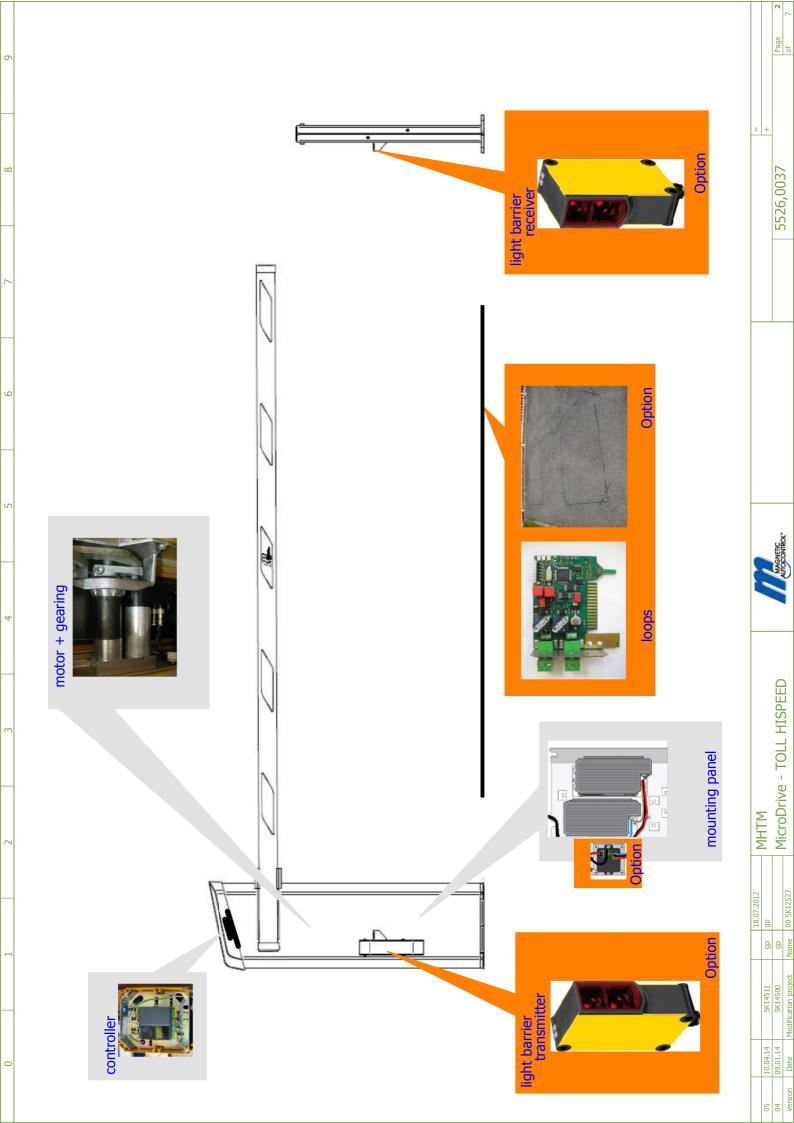
Following wiring diagrams apply to standard barriers. Observe the customer specific wire diagrams for customer specific barriers if applicable.

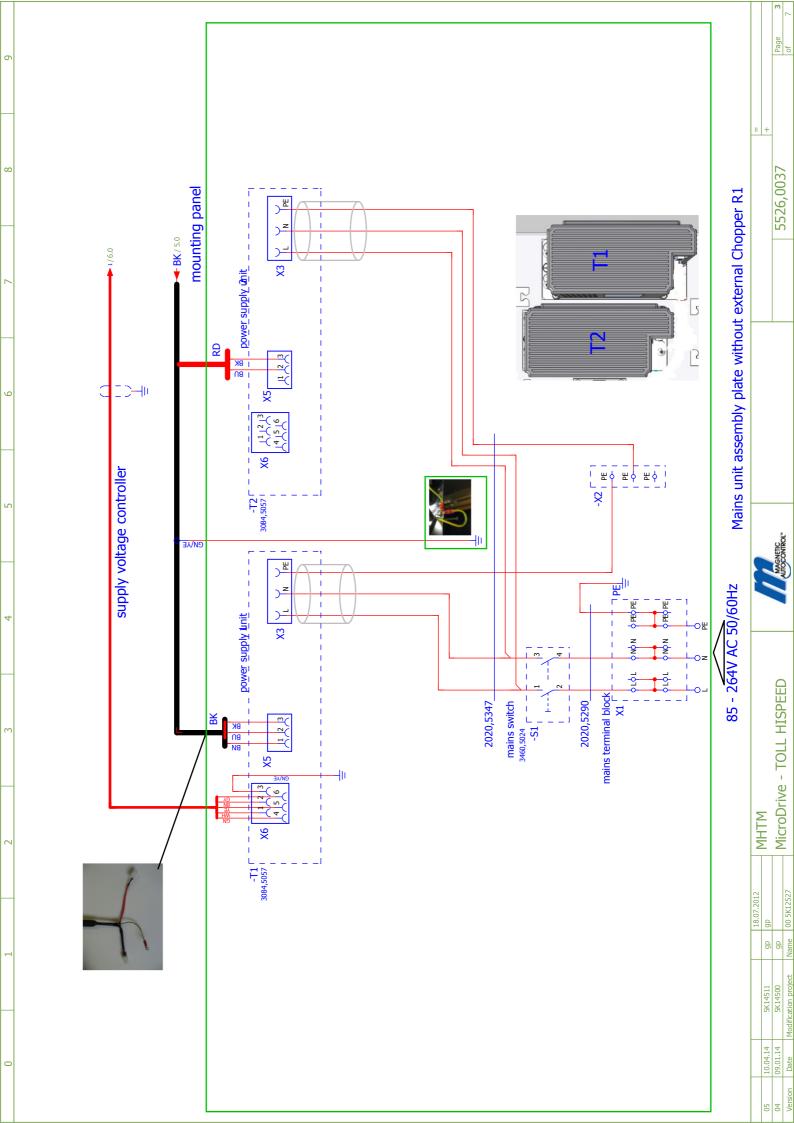


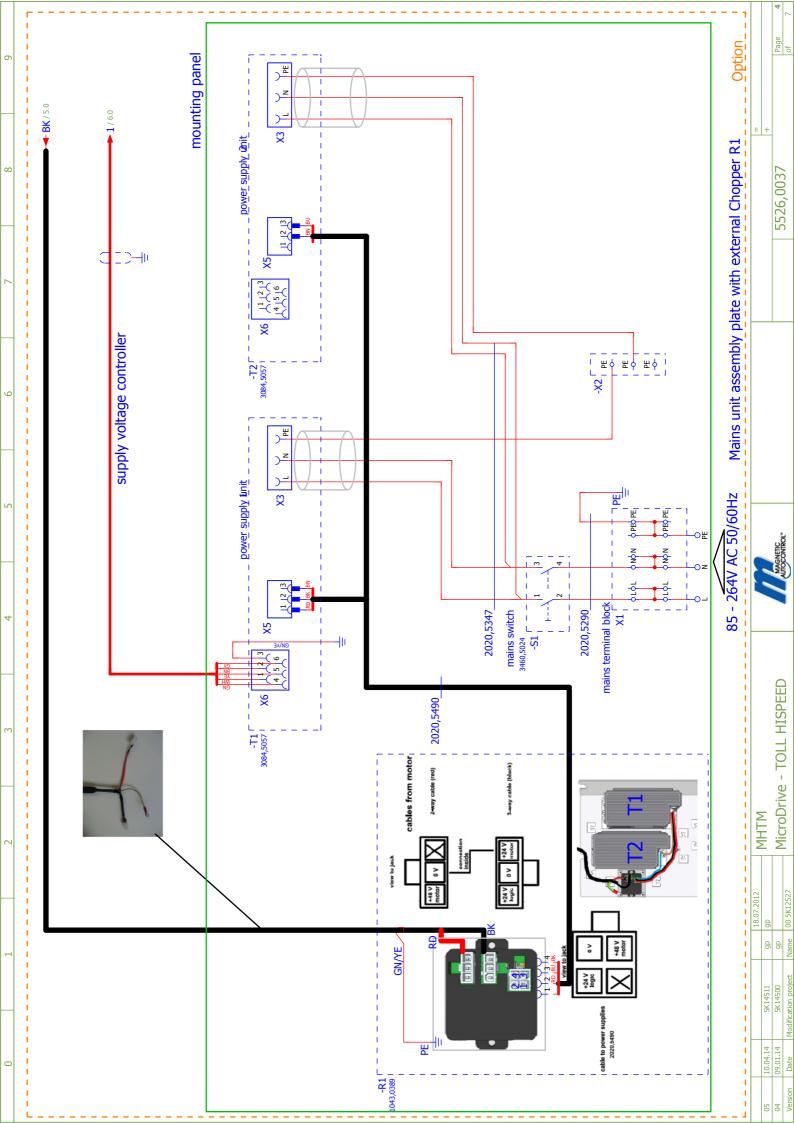


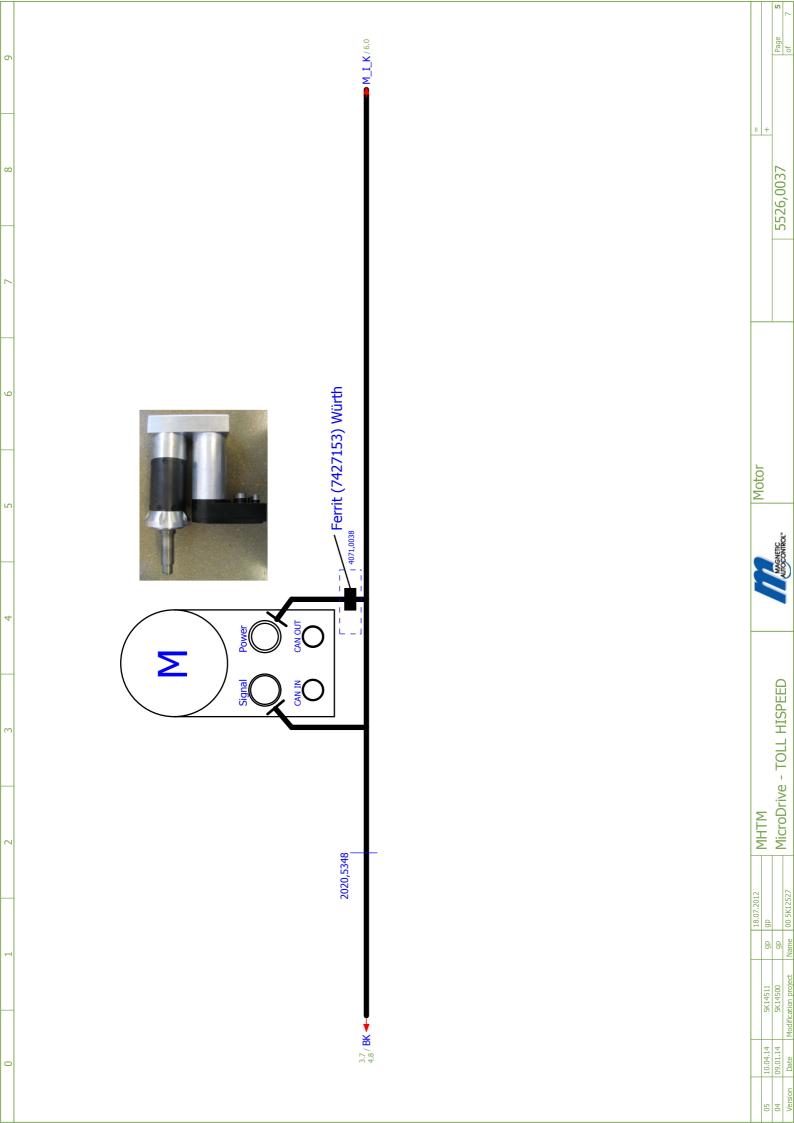


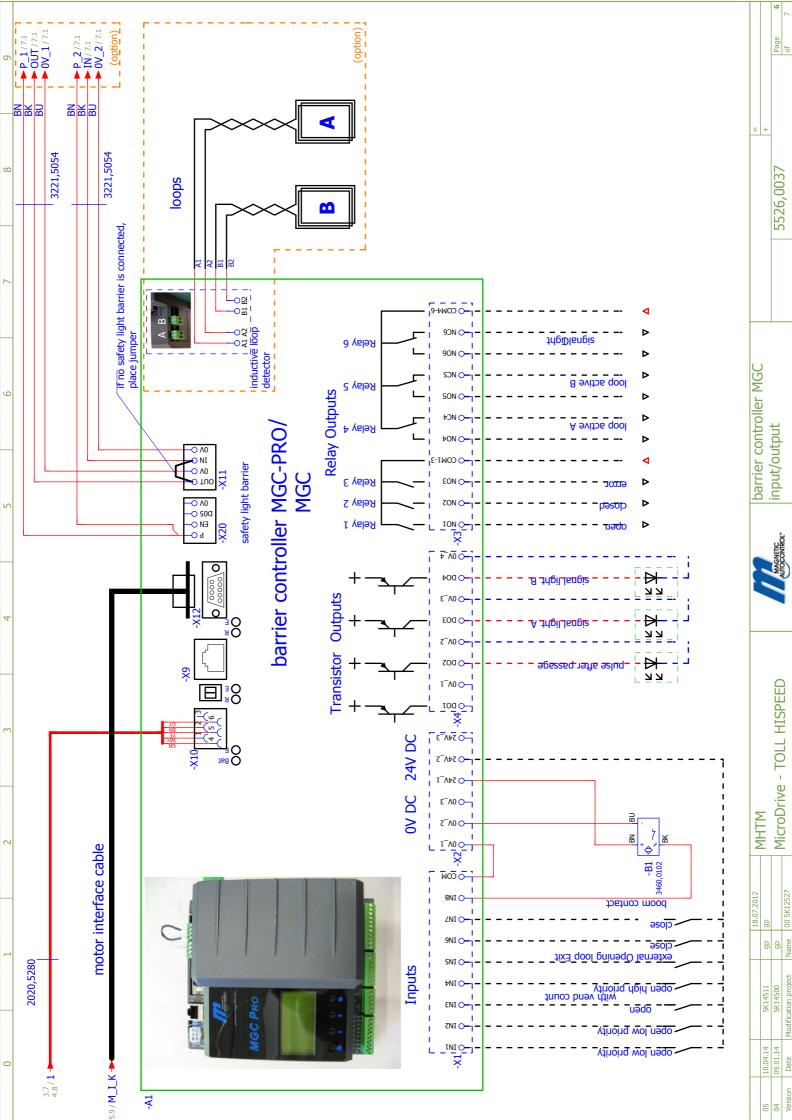


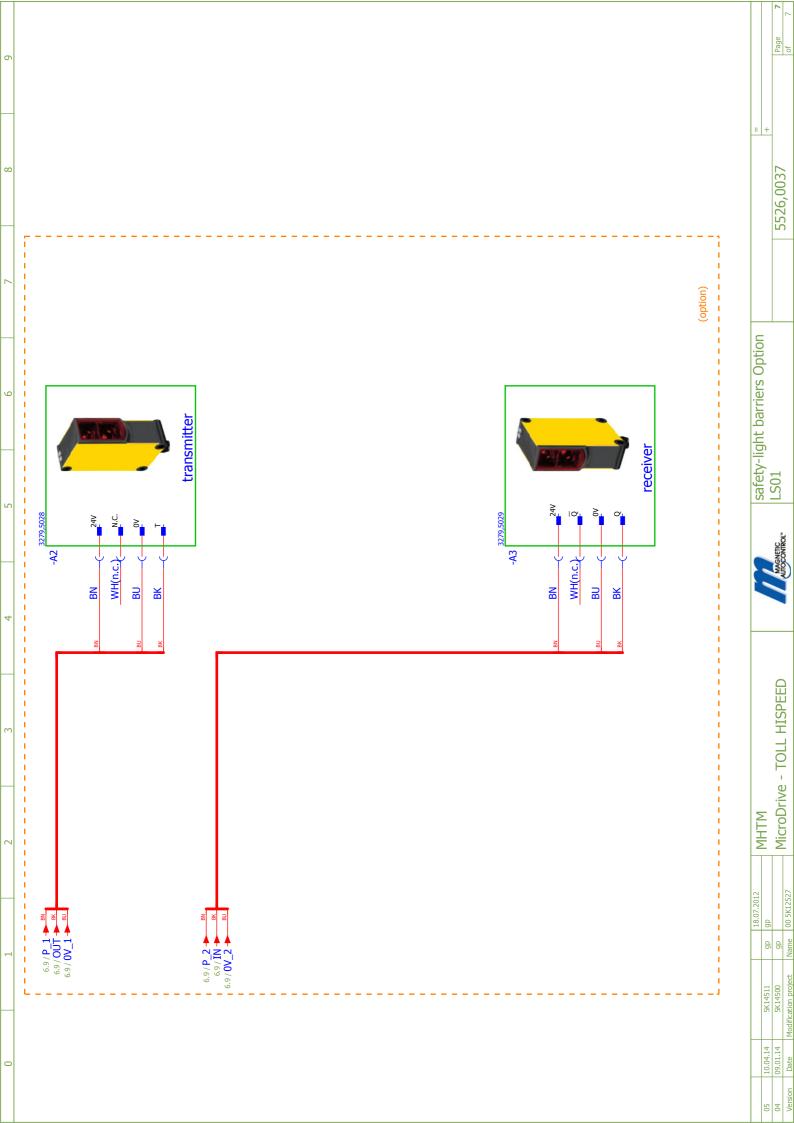














Index

Index

Α

Assembly
Housing53
Safety light barrier
Assembly and installation
Required steps40
Assembly site
Light barrier posts45
B
- Delensing entirge C4
Balancing springs
Arrangement
Setting63 Barrier
Manually close
Barrier boom
Barrier control unit
Barrier housing
Open
C
Changes14
Check
Assembly68
Before to initial start-up82
Electrical connection80
Installation68
Check assembly68
Check installation68
Cleaning
Commissioning
Connecting the power cable71
Construction product regulation11
Control unit
Technical data28
Control unit MGC7
Control unit MGC Pro7
Copyright9
Customer service10
D
Danger area23
Decommissioning
Temporarily
Design
Digital inputs

26
26
26
08
10
08
09
69
15
46
43
11
95
95
95
95
95
43
46
46
31
• •
7
17
24
51
95
82
15
12
9
5
29
 36
37

Index



Μ

Maintenance 86
Maintenance schedule
Malfunction table
Malfunctions
MGC7
MGC-Pro7
MHTM [™] MicroDrive service expert
Modifications 14
Motorcycle loops 38
Mounting material
Requirements 53, 55
Ν
Non-intended use 13
0
Occupational safety 16, 17
Operating Instructions
Operating personnel
Requirements 15
Output relays79
Р
Parameterisation7
Passenger car loops
Performance declaration 11
Personal protective equipment 16
Pictogram explanation
Prohibition signs
R
Dedie alve is seedule

29
42, 43
102

S

Safety1Cleaning8Commissioning8Electrical connection6Maintenance8Malfunctions9Operation8Repair10	6 1 9 6 0
Operation	
Transport3	2

Safety devices	
Connect	75
Safety light barrier	56
Align	76
Check function	77
Connect	76
Safety loops	
Connect	75
Scope of delivery	10
Service switch	84
Spare parts1	06
Specialised staff	15
Specialists	
Requirements	15
Storage	34
Switching off	83
Switching on	83
т	
Technical data	26
Transport	
Transport inspection	
Type code	
Type plate	
U	
	E 0
Unpacking	52
W	
WARNING	95
Warning messages WARNING	95
Warning notes	
Warnings	95
Warranty	10
Wiring diagram	
Toll1	11
Toll HighSpeed 1	19
Toll Pro	11



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